

North Carolina International Terminal

PRO FORMA BUSINESS PLAN

March 15, 2008

Prepared for

North Carolina State Ports Authority

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Acronyms and Abbreviations

AAPA	American Association of Port Authorities
AASHTO	American Association of State Highway and Transportation Officials
ACI	American Concrete Institute
ACS	Access Control System
ADA	Americans with Disabilities Act
ADM	Archer Daniels Midland
AGV	Automated Guided Vehicle
ARMG	Automated Rail-Mounted Gantry Crane
ASD	Allowable Stress Design
AWWA	American Water Works Association
BMP	Best Management Practice
CAGR	Compound Annual Growth Rate
CCTV	Closed Circuit Television
CO-HM	Commercial Heavy Manufacturing
CTP	Comprehensive Transportation Plan
CY	Container Yard
DA	Drivers Assistance
DL	Dead Load
DOT	Department of Transportation
DTM	Digital Terrain Model
DWT	Dead Weight Tonnage
E&D EA E-IRR EIS EM EMC	Elderly and Disabled Environmental Assessment Each Equity Internal Rate of Return Environmental Impact Statement Engineering Manual (U.S. Army Corps of Engineers) Electric Membership Corporation
FEU	Forty-foot Equivalent Unit
FGS	Forty-foot Ground Slot
fps	Foot per Second
GDP	Gross Domestic Product
GIS	Geographic Information System
gpd	Gallons per Day
gpm	Gallons per Minute
HCM	Highway Capacity Manual
HS20	Highway Specification 20
ICW	Inside Crane Width
IY	Intermodal Yard (also called Intermodal Rail Yard)
IRR	Internal Rate of Return

JOC	Journal of Commerce
KV	Kilovolt
LL	Live Load
LOA	Length Over All
LOS	Level of Service
LT	Long Ton
LS	Lump Sum
M&R	Maintenance and Repair
MHW	Mean High Water
MLW	Mean Low Water
MLLW	Mean Lower Low Water
MOTSU	Military Ocean Terminal, Sunny Point
mph	Miles per Hour
MSL	Mean Sea Level
NAVD	North American Vertical Datum
NC	North Carolina
NCAC	North Carolina Administrative Code
NC-CREWS	North Carolina Coastal Region Evaluation of Wetland Significance
NCDOT	North Carolina Department of Transportation
NFPA	National Fire Protection Association
NGVD	National Geodetic Vertical Datum
NOAA	National Oceanic and Atmospheric Administration
NTP	Notice to Proceed
O&M	Operation and Maintenance
OCR	Optical Character Recognition
ODMDS	Ocean Dredged Material Disposal Site
OPEX	Operating Expenses
PF	Power Factor
PIANC	Permanent International Association of Navigation Congresses
PIDAS	Perimeter Intrusion, Detection, Assessment System
P-IRR	Project Internal Rate of Return
PPP	Public-Private Partnership, also referred to as a P3
psf	Pounds per Square Foot
psig	Pounds per Square Inch Gauge
PTZ	Pan Tilt Zoom
ROW	Right of Way
RMS	Root Mean Square
RPM	Radiation Portal Monitor
RPZ	Reduced Pressure Zone
RTG	Rubber-Tired Gantry
SF	Square feet

SMS	Security Management System
STS	Ship-to-Shore
TEU	Twenty-foot Equivalent Unit
TGS	Twenty-foot Ground Slot
TIP	Transportation Improvement Program
TL	Total Load
TOR	Top of Rail
TOS	Terminal Operating System
TSS	Total Suspended Solids
TWIC	Transportation Worker Identification Credential
UFC	Unified Facilities Criteria
ULCS	Ultra Large Container Ship
UNCTAD	United Nations Conference on Trade and Development
USACE	United States Army Corps of Engineers
WRDA96	Water Resources Development Act of 1996
yd ³	Cubic Yard

Pro Forma Business Plan

1.0 Introduction and Background

The North Carolina State Ports Authority (the Authority) is exploring an opportunity to develop approximately 600 acres of property as a new container terminal. The project, currently known as the North Carolina International Terminal, is envisioned as a 3 million twenty-foot equivalent unit (TEU) annual capacity facility, serving the international shipping needs of the State of North Carolina and the hinterlands of the eastern United States.

As part of the ongoing project development, the Authority conducted studies to provide a preliminary characterization of the North Carolina International Terminal concept, its development program, and economic viability. From these studies, a business model was developed which resulted in this Pro Forma Business Plan.

A pro forma document, such as this, is intended solely as a presentation of conceptualized data or information, where certain values or concepts are hypothetical or tentative. The pro forma evaluation is a tool used as an approximate evaluation prior to having actual data.

The primary tool developed to convey the study, analysis, and findings of the economic viability of the North Carolina International Terminal is contained in a report (see Appendix A) in PowerPoint format. This document is intended to supplement the report in Appendix A as a means of providing summary information in an alternative format.

As a subcomponent of the business evaluation, a study was undertaken to provide structure to the project definition and to support the Pro Forma Business Plan with conceptual approximations of cost and schedule. The study developed conceptual plans solely for the purpose of approximating the size, configuration, and location of port facilities and infrastructure elements as a tool from which estimates of cost and schedule became input data to the economic business evaluation.

Simultaneously, the elements of the business model were also developed. These business elements included market studies, opportunity assessments, competitive positioning assessments, and revenue and expense projections. All of the elements studied were then integrated to develop the business model and evaluate the viability of the North Carolina International Terminal concept. The steps undertaken and the resulting economic evaluation are the subject of this document.

The basic business premise being evaluated in this document is that the Authority will create a concession opportunity sufficiently attractive for an investor to commit funds, build, and operate the proposed terminal facility for an extended period.

2.0 Findings

The Pro Forma Business Plan focuses on providing preliminary answers to four key questions:

- 1. Does a new container terminal in North Carolina make economic sense from the perspectives of the various stakeholders?
- 2. What are the factors that make a new container terminal necessary and attractive?

- 3. What competitive advantage can be created for a new container terminal in North Carolina?
- 4. Under what organizational conditions can benefits be maximized?

The Pro Forma Business Plan is organized into five key elements:

Opportunity Assessment – Identifies and quantifies the future addressable market for waterborne container traffic which may be captured by the port, and determines the market need for additional system capacity to meet the needs of the addressable market.

Competitive Position Assessment – Provides an understanding of the competitive environment within which the port must market, provides a marketing strategy to create a sustainable competitive advantage, and provides a future container demand projection for the port.

Revenue Projection – Identifies and evaluates the key revenue opportunities for the port as a sustainable enterprise.

Operating and Maintenance Cost Projection – Identifies and quantifies representative operating and maintenance (O&M) cost parameters for U.S. East Coast container terminals, and describes a conceptual operating model for the North Carolina International Terminal.

Pro Forma Economic Model – Provides a computational assessment of the economic viability of the North Carolina International Terminal enterprise, identifies major gaps or economic barriers to project success, and determines those elements which would most improve the economic fundamentals of the project.

The findings for each of the five major elements of the Pro Forma Business Plan are summarized below.

2.1 Opportunity Assessment

The North Carolina International Terminal will operate within the U.S. East Coast market, providing opportunity to potentially capture market share from North Atlantic, South Atlantic, and Gulf Coast ports. In practice, targeted market opportunities would need to be assessed as the project matures. However, for planning purposes, an econometric evaluation has been conducted to frame the opportunity.

Three scenarios have been considered: a Low Case, a Base Case, and a High Case.

Under the Low Case, an econometrically driven projection was developed, taking into account population growth for the region, U.S. gross domestic product (GDP) growth, and other economic factors.

The Low Case projection considers negative pressures on market factors such as slowing offshoring, decelerating consumption rates, and slowing container penetration. A nominal percentage (10 percent) of future trans-Pacific traffic is assumed to be diverted to U.S. East and Gulf Coast ports, due to service reliability issues and potential capacity constraints. This case results in an estimated 4.3 percent compound annual growth rate (CAGR) for the period 2005 through 2030.

Under the Base Case, historically observed U.S. container growth rates have been considered for the U.S. East and Gulf Coasts. Industry trends observed include: continued diversion of

historically West Coast traffic to the U.S. East and Gulf Coasts and increases in trans-Atlantic traffic through the Suez Canal. This case results in an estimated 6.3 percent CAGR over the period 2005 through 2030.

Under the High Case, the potential impact of higher container volumes transiting the Panama Canal is considered. This case follows the 6.3 percent CAGR rate of the Base Case, with a higher 8.3 percent growth rate between 2014 and 2020, reflecting the opportunity to divert more cargo from the U.S. West Coast to the East Coast following expansion of the canal. Growth is then assumed to return to 6.3 percent CAGR from 2020 to 2030.

Figure 1¹ presents a graphical depiction of the Low, Base, and High Case container traffic market projections for the U.S. East and Gulf Coasts. The data suggest container traffic would grow from approximately 20 million TEUs (2005) to between 54 and 94 million TEUs by the year 2030.



Competing ports along the U.S. East Coast are responding to the projected

traffic increases, and investments in capacity are anticipated within the foreseeable future. Large capacity improvements are expected at the Port of Virginia, the Port of Charleston, the Port of Savannah, and the Jacksonville Port Authority. With the addition of the new APM Terminals, Virginia, anticipated improvements would essentially double the existing capacity of container operations within these four regions from approximately 10.2 million TEUs (2006) to approximately 19.9 million TEUs. An additional 1.5 million TEUs may be developed at Jasper County, SC; however, this future program is yet undefined.

Given the Base Case growth projection, the required U.S. East and Gulf Coast capacity is 80 million TEUs by the year 2030. Under this scenario, the projected shortfall in capacity along the East and Gulf Coasts exceeds 40 million TEUs (see Figure 2). It is for this very large, unsatisfied demand the North Carolina International Terminal is being proposed. Specifically, demand would start to exceed capacity between the years 2014 and 2019, assuming no significant, unaccounted for productivity improvements are implemented at any of the competing port facilities.

While considered to be a robust opportunity, any market entry strategy for the North Carolina International Terminal should take into account the amount of the unmet demand and project execution timeframe.

¹ On Figures 1 and 2, the letter "E" beside the year designation indicates "estimated." All figures are presented in full-size format in the report in Appendix A.





2.2 Competitive Position Assessment

Competitiveness for a port facility must consider the strategic needs of the three port customers: steamship lines, land-side carriers, and cargo. For the North Carolina International Terminal, competitiveness issues center around six strategic marketing elements designed to deliver a competitive value proposition. The six strategic marketing elements include:

Deep Water – The North Carolina International Terminal's competitor ports are positioning to accommodate the physical requirements of the fleet of large vessels planned for deployment on major trade lanes. Such vessels would require approximately -52.5 feet (ft) of operating draft and would serve the Asian export terminals already providing such water depths. Many ports along the U.S. coast are planning for channel depths of between -48 ft and -52.5 ft. Additionally, the Panama Canal expansion project includes dredging to a planned depth of -51.0 ft plus overdredge. Consequently, a marketing strategy should include planned water depth of up to -52.5 ft. Start of operations could utilize the existing channel depth of -42 ft; however, the deepening program should be underway, with project completion planned within a fairly short time following startup.

High Rail Volume – The North Carolina International Terminal's competitor ports are providing and expanding intermodal rail capability at their facilities. These facilities are being expanded on-terminal to provide a more competitive advantage than off-terminal facilities. Rail capability expands the hinterland service opportunities for a port facility and decreases roadway truck traffic. The North Carolina International Terminal's geographic position, relative to major consumption zones, indicates a high volume rail strategy would improve the

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competitiveness of the facility. System improvements are anticipated on the CSX rail network to enable capture of potential competitive advantage for both CSX and North Carolina International Terminal. For planning purposes, the North Carolina International Terminal's target rail traffic represents 50 percent of its projected container traffic.

Good Highway Access – Recent U.S. East Coast trends include significant investment in distribution centers to support supply chain requirements. Good unimpeded highway access is necessary to complete the logistics chain. The North Carolina International Terminal's location, proximity to large tracts of developable land, and ability to serve a growing North Carolina population base provide an opportunity to establish a unique value proposition focused on the supply of goods to regional distribution centers. Efficient highway access is a key enabler.

High Productivity – A container terminal, designed for high productivity at both the berth and the gates, would cater to the strategic needs of both the steamship lines and land-side carriers. Today's opportunity would be to leverage the best available technology, processes, and practices to implement a container terminal catering to future needs.

State of the Art – Competitiveness may be tied to the long-term flexibility and effectiveness of the facility to meet the needs of multiple stakeholders while serving its customers. Areas to consider and evaluate for possible implementation of state-of-the art facility elements include terminal and supply chain security, environmental stewardship, total cost of ownership, stakeholder issues, and deployed technology. Such a marketing strategy would focus on reducing risks associated with long-term operating costs and potential re-capitalization of assets.

Cost-Competitive Services – Fundamentally, the North Carolina International Terminal must provide services at a rate which is competitive with alternatives. Analysis of the value chain with regard to key competitors indicates the North Carolina International Terminal can be cost-competitive in many markets, served by both truck and intermodal rail.

The projected container traffic for the North Carolina International Terminal considers implementation of the above strategic marketing objectives. Figure 3 presents two scenarios for the North Carolina International Terminal projected container traffic, assuming a start of



Figure 3

operations at year 2017, effective market penetration, and capture of market share from competing ports. The projection indicates, under the marketing strategy assumptions presented above, the terminal could reach its operational capacity of 3 million TEUs within the first 10 years of operation. While alternative marketing strategies may ultimately be considered and deployed, for planning purposes this six-point marketing strategy (and resulting projection) has been utilized as the basis for the economic model used in the Pro Forma Business Plan.

2.3 Revenue Projection

Revenue projections are based upon the projected container traffic curve for the North Carolina International Terminal and a range of market-based box rates for container handling services.

The container traffic projection is based on the North Carolina International Terminal initially capturing a market share of 3 percent of the East Coast containerized trade volume, and growing to 6.75 percent market share by 2030. Within 10 years, the estimated throughput of the port facility would be 3 million TEUs.

The range of box rates considered in the revenue projection is based upon observed rates at U.S. East Coast ports (Figure 4) and consideration of the North Carolina International Terminal's future competitiveness relative to each of the ports surveyed. The low end of the range is the Port of Wilmington, North Carolina, at \$150 per move, and the upper end of the range is approximately \$300



Source: Port Financial Statements, CH2M HILL Analysis

per move for the Port Authority of New York & New Jersey. Although Wilmington, North Carolina is in close proximity to the North Carolina International Terminal, the \$150 rate was not considered to be commensurate with the service and scale of operations which the North Carolina International Terminal would provide. The relatively low rate at the Port of Wilmington, North Carolina is representative of the current system-wide capacity surplus (as illustrated previously in Figure 2), geography, scale of operations, and land-side access. The upper end of \$300 per move is a function of costly labor, constrained operations, and significant local demand. A range of \$200-\$250 (2007 \$) is considered to be more consistent and competitive with rates observed from the Port of Virginia and container operations at Charleston and Savannah. These facilities offer similar scales of services, provide intermodal facilities, and are in relatively close proximity. The start of North Carolina International Terminal operations would also coincide with projected capacity constraints along the U.S. East Coast, providing opportunities to command higher rates.

Selecting a single rate is complicated by local market conditions. Rates may be negotiated on a volume basis with some carriers. To account for uncertainty, a range of rates (\$150-\$275) per box was considered in the analysis.

Growth of the box rate is forecast at a conservative rate of 2.5 percent annually until terminal capacity is reached, after which a more aggressive 4 percent growth rate is used. This higher rate reflects an environment where capacity is estimated to be outstripped by demand in the U.S.

Because terminal charges account for only approximately 5 percent of the supply chain costs to transport a container from Asia to major U.S. inland rail destinations, cost-competitiveness at the terminal level is one of several components taken into account in the decision to use one terminal over another. Other factors, such as the rail connectivity and reliability, also play a significant role in supply chain competitiveness.

2.4 Operation and Maintenance Cost Projection

To develop an estimate of O&M costs, two factors were considered:

- 1. Current costs at operating facilities in the U.S.
- 2. Costs reflecting the assumed operating model.

Costs at operating terminals were investigated and found to, typically, range from 65 percent to 80 percent of revenue. Figure 5 illustrates total operating expenses at select East Coast competitor terminals, along with average ratios from East Coast and West Coast terminals. In all cases, the major cost driver is labor, which can constitute two-thirds of annual terminal costs. Based on the characteristics of the facilities surveyed, the lower end of the range of costs was considered more appropriate for the North Carolina International Terminal given that it would be a modern and highly efficient terminal in an attractive labor cost environment.

The assumed operating model provides opportunities for lower operating costs than observed at existing terminals through the use of automated equipment. These systems have significantly lower labor requirements, are faster than standard equipment, and are energy-efficient. Further detail is provided in Appendix B.

To approximate operating profit, a

year was selected. This ratio is



conservative estimate for O&M costs of 62 percent of revenue in the first Source: Pol



modeled to decline over the period of the concession to 50 percent of revenue. This reduction accounts for improvements in operations and the growth of revenue once the terminal is steadily operating at capacity with increased box rates.

2.5 Pro Forma Economic Model

A pro forma economic model was developed to analyze the long-term economic viability of the North Carolina International Terminal under a range of input assumptions. The analysis assumes the terminal would be developed, operated, and financed under a concession model for a fixed term. To evaluate viability, the economic model was developed to incorporate industry-observed capital structures, market rates for debt, and private equity investment targets. A basic criterion of commercial viability was whether the project could return a project internal rate of return (P-IRR) of greater than 10 percent.

Under a concession model, the port would maintain ownership of the underlying asset (land), and receive a combination of lease payments and tariffs in exchange for granting the concessionaire the rights to operate the terminal for a fixed term. The tariff could include a structure providing for a percentage of gross revenues or upfront premium payments. The potential value of lease/tariffs would be determined by the revenue potential and capital costs.

Copyright 2008 by CH2M HILL Inc. Reproduction and distribution in whole or in part beyond the intended scope of the contract without the written consent of CH2M HILL Inc. is prohibited. At the conclusion of the concession, the concessionaire would hand over ownership of the operating terminal's real assets to the Authority.

Under a greenfield concession model, where the concessionaire would be expected to bear the entire risk of capital development and container volumes, the Pro Forma Business Plan assumes financial institutions would require the private sector concessionaire to invest its own equity to fund approximately 1/3 of the capital cost and to secure debt financing for the remaining 2/3 of the costs. Under this scenario, the private sector would likely seek a market-based internal rate of return on equity (E-IRR) on the order of 15 percent and a project break-even timeline of approximately 7 to 10 years.

These analyses reveal the key input variables to be used to determine the attractiveness of the terminal development investment. The key parameters are capital costs, assumed box rate and demand growth, and concession length.

2.5.1 Capital Costs

As a subcomponent of the business evaluation, a study was undertaken to provide structure to the project definition and to support the Pro Forma Business Plan with conceptual approximations of cost and schedule. The study developed conceptual plans solely for the purpose of approximating the size, configuration, and location of port facilities and infrastructure elements as a tool from which estimates of cost and schedule became input data to the economic business evaluation. A summary of this study is included in Appendix B.

The terminal was analyzed under both a Low-Peaking scenario and a High-Peaking scenario (see Sections 2.6 and 2.7).

A summary of the capital costs, in 2007 dollars, resulting from the Low-Peaking scenario is contained in Table 1.

Capital Cost Summary, Low-Peaking Cost Analysis	
Component	Approximate Cost
Responsibility of Authority or State of North Carolina	
Environmental and Permitting Cost.	\$60,000,000
Terminal Development Cost (Subject of public-private partnership).	\$1,383,400,000
Non-Federal Share of Channel Deepening Cost (50%).	\$265,800,000
Subtotal of Authority Costs	\$1,709,200,000
Responsibility of Other Parties	
Total Roadway Improvements Costs.	\$181,500,000
Total Railroad Improvements Costs.	\$127,400,000
Federal Share of Channel Deepening Cost (50%).	\$265,800,000
Subtotal of Other Party Costs	\$574,700,000
Total Project Development Cost	\$2,283,900,000

TABLE 1

This Low-Peaking cost is used as the base capital cost throughout the Pro Forma Business Plan because the Low-Peaking scenario is more typical of the automated operations proposed for this facility.

The economic analysis looked at operating cash flows with a three-phased terminal construction program. The first phase of construction is called the Minimum Build-out scenario and assumes

the port terminal will become operational when two of the four berths are constructed. Each of the remaining two phases are defined by the construction of one of the two remaining berths. Development would be assumed to proceed in phases as demand warrants. After the third phase of construction, the Maximum Build-out would be achieved.

The approximated costs associated with each of the phases of construction of the terminal are shown in Table 2.

Approximate Terminal Development Cost of Construction by Phases

Construction Phase	Approximate Cost
Phase 1 – Minimum Build-Out; two berths completed.	\$983,000,000
Phase 2 – Completes the third of four berths.	\$200,000,000
Phase 3 – Maximum Build-Out – all four berths completed.	\$200,000,000
Total Constructed Cost	\$1,383,000,000

Assuming there is an economic case to

develop the Minimum Build-out scenario, the completion of the full development would increase revenue at a lower cost. Approximately 70 percent of the costs are assumed to be incurred prior to opening day to create a fully functional terminal and intermodal facility. The remaining 30 percent would be spread out over the next 6 years as capacity is required.

2.5.2 Assumed Box Rate and Demand Growth

Comparative box rates are discussed in more detail in Section 2.3, and demand growth approximations are evaluated in Section 2.1. Generally, box rates above \$200 are considered reasonable and are required to meet market investment targets based on a projected container traffic growth of approximately 11.3 percent CAGR from start of operations to full capacity (Figure 3). Box rates above \$250 per box are considered noncompetitive when compared to box rates at competing ports, at

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this time. The range of box rates used in the economic analysis is from \$150 - \$275 per box, as shown in Figure 6, to provide a broad comparison through the entire range.

2.5.3 Concession Length

A wide range of terminal concession lengths have been observed around the world. For analysis purposes, a range of lengths between 25 and 50 years has been considered (see Figure 6). The lower end of the range (25 years) would be considered a minimum for an investment of this magnitude. Concession lengths are driven by the required investment, market response, and Authority objectives. For reference, a similar-scale terminal under procurement in Vancouver, British Columbia is currently positioned as a 60-year concession.

2.6 Low-Peaking Operating Scenario

The Low-Peaking scenario assumptions used to assess the economic viability of the terminal construction and operations are presented in Table 3. The scenario includes only those terminal development costs that would be anticipated to be borne by a private terminal developer/ operator and assumes a Public-Private Partnership (PPP) concession approach.

	Project Timing	g				
Concession and project start.	2014	Concession operating	25-50 years			
Operations start (Phase 1).	2017	term.				
	Inflation and Discou	Int Rate				
Revenue and operating cost escalation.	2.5%	Capital cost	2.5%, however, can			
Discount rate (Port Tariff payment).	10%	escalation.	vary significantly.			
Project Timing Concession and project start. 2014 Concession operating operating 25-50 years Operations start (Phase 1). 2017 term. Inflation and Discount Rate Revenue and operating cost escalation. 2.5% Capital cost escalation. 2.5%, however, can vary significantly. Discount rate (Port Tariff payment). 10% escalation. 2.5%, however, can vary significantly. Phase 1 (2014 start). \$976 M Phase 2/Phase 3 (2018/2021 start). \$407 M Projected Container Traffic. 0.9 –3.0 M TEUs Box rate range analyzed. \$150 - \$275 Operating Costs as a percentage of revenue. Operating Costs as a percentage of revenue. 62% (declining to 50%) Lease/Tariff to port. Annual payment+ % of revenue. Bond rate. 7% Bond totals. Approximately \$890 M Minimum debt service coverage ratio. 1.2x Term. 25 + years.						
Phase 1 (2014 start).	\$976 M	Phase 2/Phase 3 (2018/2021 start).	\$407 M			
	Revenue					
Revenue Projected Container Traffic. 0.9 –3.0 M TEUs		Box rate range analyzed.	\$150 - \$275			
	Operating Cos	ts				
Operating Costs as a percentage of	62% (declining to	Lease/Tariff to port.	Annual payment+			
revenue.	50%)		% of revenue.			
	Financing					
Bond rate.	7%	Bond totals.	Approximately \$890 M			
Minimum debt service coverage ratio.	1.2x	Term.	25 + years.			
	Equity					
Expected return.	>15%	Equity invested.	Approximately \$547 M.			

TABLE 3

Low-Peaking Scenario Assumptions

The capital cost for terminal development of the Low-Peaking operating scenario is \$1.383 billion. Analyses indicate the terminal would be economically viable from a P-IRR perspective, and be able to return a tariff to the Port at box rates exceeding \$200 for a 35-year concession (Figure 6). Longer concession terms and higher box rates would improve the economics of the project. The Low-Peaking scenario is the basis for the economic analysis provided in this Pro Forma Business Plan.

2.7 High-Peaking Operating Scenario

The High-Peaking operating scenario has a capital cost of \$1.582 billion. For the higher capital cost High-Peaking scenario to be viable, a concession term of at least 35 years combined with a box rate of approximately \$225 would be required.

3.0 Report

A report has been prepared to more fully describe the economic analysis completed and the results of this study (see Appendix A).

4.0 Conclusion

A primary objective of the Pro Forma Business Plan was to assess the economic viability of the proposed North Carolina International Terminal. Economic analysis has revealed that developing and operating the container terminal meets basic economic viability based on the P-IRR criterion of 10 percent. Other cost components required to develop the project include early project development costs, navigation channel improvements, and rail and highway upgrades. These costs are outlined in this document but have differing responsible stakeholders and have not been included in the economic evaluation of the terminal operations.

The Pro Forma Business Plan economic viability was assessed by answering the four key questions posed in Section 2.0:

1. Does a new container terminal in North Carolina make economic sense from the perspectives of the various stakeholders?

Analysis of estimated U.S. demand growth and estimated increases in container terminal capacity supply suggests that the U.S. East and Gulf Coasts will meet a capacity shortfall between 2014 and 2019. Introducing the North Carolina International Terminal could immediately capture market share of over 0.9 M TEUs of the addressable market and grow to meet the terminal's estimated capacity of 3 M TEUs within approximately 10 years. Economic modeling suggests that project revenues under these volumes are sufficient to fund construction of the terminal and provide a return on investment.

Informal market discussions with operators and developers suggest they both recognize the need for additional capacity and recognize the North Carolina International Terminal site as the only available large greenfield site along the U.S. East Coast to develop a new terminal.

2. What are the factors which make a new container terminal necessary and attractive?

As stated above, a comparison of available and planned container terminal capacity along the U.S. East and Gulf Coasts suggests demand will exceed capacity as early as the year 2014. The forecast capacity shortage provides an attractive entry opportunity for the project. The project location has favorable market characteristics, including its close proximity to fast growing population centers.

Based on estimated future market share, the project has robust revenue growth potential and presents an estimated cash flow profile capable of returning value back to operator, developer, and the Authority. 3. What competitive advantage can be created for a new container terminal in North Carolina?

An external competitive analysis suggests the North Carolina International Terminal could go to market with a cost-competitive strategy. The assessment also identified six key strategic elements that would make the North Carolina International Terminal competitive and attractive:

- I. Deep water (-52.5 feet draft) to accommodate the growing fleet of large ships.
- II. High intermodal rail split focused on deep hinterland markets (markets greater than 500 miles from the terminal location).
- III. Good highway access to meet development needs of distribution centers.
- IV. High productivity to minimize shippers' costs of operating large ships.
- V. State-of-the-Art facility with technologically advanced operations, providing environmental sustainability, advanced port and supply chain security, and lowest total cost of ownership characteristics.
- VI. Cost-Competitive Service delivering required customer services at a total supply chain cost that is competitive with other ports and gateways.
- 4. Under what organizational conditions can benefits be maximized?

The terminal could be developed by the Authority (Option 1), a private terminal operating company through a PPP (Option 2), or through a joint venture approach (Option 3). While all approaches are potentially viable, for assessment purposes a PPP was modeled, in which a private terminal operator is responsible for financing the terminal construction. Results indicate that a PPP could be utilized to develop the project, while providing returns to the investor(s) and the Authority. Alternative financing and/or organizational structures may further improve the economics and will be evaluated in future studies.

Using a PPP approach has the following potential attributes:

- Requires the lowest public investment from the Authority.
- Provides the lowest exposure to market risk for the Authority.
- Provides guaranteed positive cash flows to the Authority from the start of operations.
- Provides the most rigorous test of return requirements.
- Results of Option 2 can be transferred to either Option 1 or Option 3, should the economics and risk profiles prove attractive to the Authority for further public investment.
- Fits with observed investment practices of industry investors.
- Provides the greatest opportunity for expediency.
- Provides economic impacts commensurate with development by the Authority.

Appendix A

Pro Forma Business Plan Report

Report

North Carolina International Terminal Business Sustainability Pro Forma Business Plan

Wilmington, NC March 15, 2008



- North Carolina State Ports Authority (the Authority) is exploring an opportunity to develop approximately 600-acres of property as a new container terminal, currently known as North Carolina International Terminal (the Project)
- The Authority requested CH2M HILL conduct two studies and prepare two key deliverables to assist in characterizing the Project concept, its development program, and business case. The two deliverables are:
 - Planning Assumptions
 - Pro Forma Business Plan
- The Pro Forma Business Plan consists of five key parts
 - Opportunity Assessment
 - Competitive Position Assessment
 - Revenue Projection
 - Operating and Maintenance (O&M) Cost Projection
 - Pro Forma Economic Model



- Container traffic along the US East and Gulf Coasts is expected to grow from an approximate current volume of 20 million Twenty–foot Equivalent Units (TEUs) to between 54 and 94 million TEUs, by the year 2030
 - A Base Case forecast projection indicates an approximately 6.3% compound annual growth rate (CAGR)
 - Econometrically, potential market risk factors indicate a Low Case forecast scenario of 4.3% CAGR
 - Combined with the Panama Canal expansion project, capture of U.S. West Coast cargo could provide growth of up to 8.3% CAGR, over the period 2014 through 2020, and 6.3% CAGR thereafter
- A comparison of available and planned container terminal capacity along the US East and Gulf Coasts indicates that demand will exceed capacity as early as the year 2014
 - The most significant capacity shortfall will be experienced at North Atlantic ports
 - South Atlantic ports are investing heavily to capture the opportunity
- Year 2017 presents an opportunity to commence Project operations, as major projects are completed at competing ports, and demand continues to outpace supply



- A go-to-market strategy for the Project should encompass six key strategic elements
 - Deep water (-52.5 feet draft) to accommodate container vessels up to 12.000 TEU
 - High Intermodal Rail split focused on deep hinterland markets
 - Good highway access focused on meeting development needs of distribution centers
 - High productivity focused on accommodating the turnaround time and cost control requirements of the large container vessels
 - State of the Art facility focused on deploying technologically advanced operations. providing environmental sustainability, advanced port and supply chain security, and lowest total cost of ownership characteristics
 - Cost Competitive Service delivering required customer services at a total supply chain cost that is competitive with other ports and gateways
- Utilizing the proposed marketing strategy, the volume projection for container traffic approaches the "footprint capacity" of 3 million TEUs within the first 10 years of operations



- Today, terminal handling charges (Box Rate) range from \$150 (Port of Wilmington) to \$300 (Port Authority of New York & New Jersey) per lift, depending on competitor and market position
- Implementation of a competitive service for the Project would provide an opportunity for the Authority to command a market Box Rate that is comparable to its competitors
- Analyses of O&M costs at benchmark public port facilities indicate a typical cost range of 65% to 80% of revenues
- The proposed operating plan for the Project carries an O&M cost that is comparable to the lower range of proportional costs identified through the benchmarking effort
- For analytical purposes, a Public-Private Partnership (PPP, also known as P3) model has been selected to form the basis of the Pro Forma Economic Model
 - The PPP model is envisioned as a concession agreement ranging from 25 to 50 years
 - The concession agreement provides for zero capital investment by the Authority
 - Revenues to the Authority would consist of land lease and royalty payments over the term of the concession
- Preliminary analyses indicate that the Project could provide a positive return to the private sector terminal operator while generating revenue for the Authority
 - Returns to the private sector terminal operator appear commensurate with market returns
 - Revenues to the Authority could be leveraged to fund channel dredging and other improvements



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North Carolina State Ports Authority is exploring the economic viability of a new 600-acre container terminal

- The Authority has acquired approximately 600 acres of property along the Cape Fear River for the purpose of developing a new ocean freight container terminal, herein referred to as the North Carolina International Terminal (the Project)
- The Project development program is currently in its early stages and is focused on a preliminary assessment of viability and potential gaps
- The Authority requested CH2M HILL conduct two studies and prepare two key deliverables to assist in characterizing the Project concept, its development program, and business case. The two deliverables are:
 - Planning Assumptions
 - Pro Forma Business Plan
- The Pro Forma Business Plan provides a preliminary assessment of the business case for the Project, focused on development of a Pro Forma **Economic Model**



The Pro Forma Economic Model is the first part of a multiphased Business Sustainability Framework

	Busines	s Sustainability Fram	nework	
Phase IIA	Phase IIB ———			Future Work
Pro Forma Business Plan	Strategic Financing Planning Model	Economic Benefits Analysis	Ongoing Support	Public-Private Investor Feasibility
 Opportunity Assessment Competitive Position Assessment Revenues / Costs Pro-Forma Economic Model 	 Financing Policies Workshop Financing Alternatives Scenario analysis 	 Direct, Indirect, Induced Benefits State Tax / Public Cash Flows from Operations Performed by University 	 Provide Bridge Funding Support Federal Grant Funding Competing Port Funding Report 	 Document Project Characteristics Describe Nature of Opportunity Information Memorandum
 Initial cargo volume, revenue & operating expense Projections Capital costs (from others) Value Proposition Economic Viability 	 Determination of most preferred financing strategy Segmentation of financing requirements by sector Requirements for P3 approach 	 Review / Support of 3rd party product development Compilation of report findings for port use 	 Assist the Authority in securing bridge financing Identify and research Federal funding opportunities Segment competing port financing strategies 	 Select process to attract investors Educate investors on details of proposed project Initiate investor bidding process



The Pro Forma Business Plan focuses on providing preliminary answers to a number of key questions





As a framework, the Pro Forma Business Plan consists of five key interrelated elements





Execution of this work plan consisted of approximately 16 weeks

Phas	Project Task		J Aug			Sept						Nov					
е	Project Task	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
1	 Opportunity Assessment Define addressable market Service demand characteristics Volume projection 																
2	 Competitive Position Assessment Profile competitive advantages Marketing strategy canvas Define value proposition 																
3	 Revenue Projection Benchmark rates Segment / Project revenues 																
4	 O & M Cost Projection Preliminary operating plan Benchmark O & M costs Project O & M costs 																
5	 Pro Forma Economic Model Capital requirements Define enterprise structure Segment investment requirements Economic model Investment / sensitivity analysis 										Draf	t Rep	ort 1	0/31/2	007		

Kickoff 07/23/2007

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Key objectives of the Opportunity Assessment

Obje	ctives	
 Identify and quantify the future addressable man captured by North Carolina International Termin Determine the potential need for additional capa 	rket for waterborne container traffic that may be nal acity to meet the needs of the addressable market	
Major Analyses	Purpose / Expectations	
 Develop an econometric-based forecast scenario on US East Coast and Gulf Coast container traffic Quantify existing and planned throughput capacities at competing port facilities Develop a time-based demand/capacity comparison 	 Establish the need for new capacity, if any Determine the timeframe for new capacity 	
Deliverables		

- Econometrically driven market demand curve for the Project's addressable market
- Assessment of potential capacity constraints / opportunity for new capacity development



The market forecast considers three growth scenarios for the Addressable Market (U.S. East and Gulf Coast Ports)





Base Case: On average, the growth rate for North American container traffic is twice GDP growth

Observations

- As an economic indicator, container traffic growth tends to correlate with GDP arowth
- Over the past 10-year period, GDP growth has averaged approximately 3.12%, year over year
- While highly volatile, U.S. container traffic has averaged approximately 6.3% year over year growth
- For planning over long terms, container growth rates that are approximately twice GDP growth rates is an industry rule of thumb (for North America)
- Thus, for the Base Case, container traffic is assumed to grow at 6.3% CAGR, for U.S. East and Gulf Coast ports





Source: Bureau of Economic Analysis Clarksons Research Services CH2M HILL Analysis

<u>Low Case</u>: Recognition that a variety of econometric factors can impact historic trends and future events

Observations

- Econometrically driven, and assumes historical regional trends as a base
- Incorporates lower than average National growth rate (4.9%) for containerized cargo due to potential market risks
 - Decelerating consumption rates
 - Slowing container penetration
 - Slowing off-shoring rates of manufacturing
- Assumes marginal diversion of traffic to East Coast ports through Panama Canal all-water services (10% diversion)
- Assumes West Coast port congestion challenges are largely mitigated over time
- Assumes trade imbalance at East Coast ports, coupled with potential Panama Canal tariffs, will temper diversion potential
- Results in a long-term regional growth rate that is commensurate with historical rates for the region (4.3% CAGR)



<u>High Case</u>: The Panama Canal expansion project and West Coast capacity constraints drive future volumes

Observations

- Demand at the Ports of Los Angeles and Long Beach is forecast to triple from 15 million TEU (2007) to 45 million TEU (2030)
- While expansion plans are in place, environmental considerations have hampered expansion projects over the recent past
- Labor unions have successfully slowed deployment of step-function productivity improvements, such as automation
- Mainline rail services to Midwest and East Coast markets experience reliability problems
- U.S. East Coast ports are experiencing above-average (double digit) growth today, as a result of carrier responses to West Coast constraints
- Expansion of the Panama Canal (2014) will open the door for all-water transit of up to 12,000 TEU vessels, allowing carriers to re-design their services
- Potential exists for sustained above-average growth for U.S. East Coast ports as carriers reconsider their deployment strategies
- Nominally, East Coast diversion of as much as 50% of the forecast 30 million TEU increase for the Ports of Los Angeles and Long Beach would result in an additional 2% CAGR over the Base Case
- Results in High Case growth rate of 8.3% CAGR for the period 2014 through 2020, and returning to Base Case growth rate thereafter.



By 2030, U.S. East and Gulf Coast container traffic is projected to increase by as much as a factor of four





Opportunity Assessment

Many of the ports meeting that projected demand have significant capacity improvement programs in place

Competing Port	Current Capacity ¹ (M TEU)	Future Capacity ¹ (M TEU)	Major Project	Future Terminal & Storage Areas ² (Acres)	Resultant Productivity TEU / Storage Acre	Capacity at 6,000 TEU / Storage Acre	Project Status
Virginia Port Authority	2.4	5.4	Craney Island Marine Terminal	1750 1100 ³	4,909	6.6	Engineering underway
APMT Virginia	2.5	2.5	APMT Virginia Terminal	575 460	5,435	2.76	Berths complete50% of backlands complete
Port of Charleston	2.0	3.8	Charleston Naval Complex	675 540	7,037	3.24	Project underway
Port of Savannah	2.4	6.5	Garden City Terminal densification	1200 960	6,770	5.76	Project underway
Jasper County	0	TBD	Joint Port Authority	1200 TBD	TBD	TBD	 Joint Project Office Named Feasibility Study Planned Outcome uncertain
Jacksonville Port Authority	0.9	1.7	Expansion	320 256	6,640	1.54	Signed contractProject underway
Total	10.2	19.9				19.9	

Source: ¹As reported publicly by Port Authority / Terminal Operator CH2M HILL Analysis

Notes: ²Estimated at 80% of Total Future Terminal Areas

³VPA's NIT facility is a multi-purpose facility. Approximately 50% of terminal is utilized for general cargo.



System-wide, projected container traffic is expected to exceed capacity between the years 2014 and 2019





Opportunity Assessment

The interaction of multiple variables complicates the forecasting of capacity shortfall

- When capacity is tight, increases in pricing will enable higher marginal cost capacity increases (e.g. improvements that do not make sense today)
- Capacity can be increased through operational efficiency improvements
 - Labor
 - Technology
 - Equipment
- As the West Coast nears capacity, fluctuations in the split between Panama vs. land-bridge are likely
- Shipping economics are complex:
 - A greater shift to all-water Panama routing will require more vessels (or larger vessels to maintain same volumes)
- Some ports are constrained by mainline rail, others are constrained by intermodal yard issues
- Power of West Coast labor unions may influence the rate of capacity increases



For U.S. East and Gulf Coasts, the magnitude of the capacity shortfall varies significantly between regions



Note: Assumes no significant productivity improvements

Opportunity Assessment

North Carolina International Terminal could be considered as centrally located, with opportunity to serve multiple markets

- Strategically, North Carolina International Terminal could be considered both a North Atlantic and South Atlantic Port facility, simultaneously
- The near-term future for North Atlantic ports points to a need for capacity that could be filled by North Carolina International Terminal
- The estimated timing for start of operations at North Carolina International Terminal fits well with the projected timing of capacity shortfall
- Marketing as a South Atlantic Port would place North Carolina International Terminal in a potentially fierce price war over the near term
- As a potential first-call port, North Carolina International Terminal could enjoy traffic serving multiple markets, provided a focused marketing plan is deployed
- A focused marketing strategy could place North Carolina International Terminal in a prime position that is more than just filling the gap



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Key objectives of the competitive position assessment

Objectives

- Provide an understanding of the competitive environment within which the Project must market
- Determine a marketing strategy that will create sustainable competitive advantage
- Apply marketing strategy to addressable market, and determine demand projection for the Project

Major Analyses	Purpose / Expectations
 Identify and profile major competitors Characterize key market differentiators Identify key enablers to competitiveness 	Identify a go-to-market strategy to form the basis of the demand projection for the Project
Delive	erables
 Competitive Position Assessment Demand projection for the Project 	



Competitive Position Assessment

While opportunity exists, a targeted marketing strategy is required to forecast volume and revenue for the Project

- Container traffic is characterized as a discretionary cargo, subject to potential shifts between competing gateways due to cost or service characteristics
- Consequently, a targeted marketing strategy is required to identify competitive advantages that could be exploited to capture a sustainable share of the market over the long term
- The marketing strategy presented herein is based on research, industry experience, and interviews with industry participants, potential stakeholders, and customers (see Appendix)
- Without a targeted marketing strategy, the Pro Forma Business Plan would be based on a "Build it and they will come strategy," and subject to competitor moves
- The Pro Forma Business Plan is based on only one strategy Other strategies and resulting investment requirements may exist
- Six key elements have been identified While central to the proposed strategy, alternatives to each element may exist
- The marketing strategy, herein, and resultant Pro Forma Business Plan will be continuously updated as the Project continues to mature



A competitive value proposition can be created if the marketing strategy meets the customer requirements



Deep water will become an imperative to develop a competitive value proposition







Competitive Position Assessment

Intermodal rail service will be required to build scale, establishing competitive position against other ports



- Each of the Project's competitors provide intermodal service today
 - Savannah 20% and Charleston <20% total intermodal split
 - Port of Virginia inland port / Norfolk Southern Heartland corridor are major intermodal plays
- How cargo enters the network is important
 - Jacksonville is CSX's primary South Atlantic "mixing' facility
 - Savannah CSX intermodal traffic is positioned and "mixed" in Jacksonville
- The Project's geographic position makes rail service an imperative
 - Opens gateway to deep hinterland markets (i.e. Atlanta, Memphis, Louisville, Chicago)
- Dedicated CSX service to the Project site is achievable
 - CSX has expressed interest in the project
 - As sole service provider to the Project site, CSX has indicated willingness to explore competitiveness improvement opportunities with the Authority
- With large cargo discharges per call a well designed service can be deployed to deliver 50% of container traffic by intermodal

Foreseeable CSX Network Improvements



- I-95 Corridor double stack clearance to Washington/Baltimore and west to Ohio
- Atlanta "mixing" improvements focused on network optimization and improved service to Midwest markets



Good highway access makes truck transport competitive for destinations within 250 miles



 Efficient Interstate connectivity is essential Savannah is finalizing "Last Mile" initiative Approximately 50% of cargo volume forecast to travel to/from terminal by truck The Project's location creates opportunity to construct a dedicated highway connection away from population centers 			 Large distribution centers and warehousing facilities follow port developments Big box retailers have set up massive import facilities near Port of Savannah, Port of Virginia, and Port of Houston Success requires good connectivity to distribution centers and warehousing
 Sizeable local market within trucking distance >12 million people within 250 miles Market demand within 250 miles within NC (millions of TEU) 		cking distance niles s within NC	 Shippers require supply chain reliability Avoiding urban areas is major asset to reliable growth Truck transport could be comparatively
	2020	2030	efficient from the Project site
Import	2.0	2.5	
Export	1.7	2.2	
	3.7	4.7	



High productivity at the berth will be necessary to meet expectations of carriers with large vessel deployments



- Reported productivity metrics at competing ports are mixed
- Rates of over 40 moves per hour have been recorded, including at Wilmington
- ▶ However, typical productivity rates are on the order of 30 35 moves per hour
- High capacity vessels will require fast turnaround times in port to be competitive
- A first-port-of-call opportunity will generate significant container moves per call for a large vessel
- A terminal designed to accommodate high productivity rates, and fast vessel turnaround times, will have a competitive advantage



A State-of-the-Art facility will address multiple dimensions of service, stewardship and responsibility



Terminal Technology	Environmental Sustainability
 APMT Portsmouth represents the state-of- the-art in North America today Automation provides productivity improvements while offsetting labor costs Information technology will continue to improve the ability to provide seamless 	 All port facilities are viewed with significant environmental scrutiny Environmental demands have consistently become more stringent An eye towards environmental sustainability, today, could be a competitive advantage
vessel to inland transfer capability	tomorrow
 Security Protocols Terminal security vs. cargo security A systemic approach to port and supply chain security, designed to maximize cargo velocity Nuclear, biological, and chemical security 	 Lowest Life-Cycle Costs Focusing on reducing long-term operating costs versus lower initial capital costs Careful selection of materials and construction methodologies to reduce maintenance expenses Selection of equipment to capture economic benefits of overall system efficiency



Cost-competitiveness relates to the overall supply chain cost – where port costs are a mere fraction



 Shipping is largest supply chain cost Shipping 2/3 of supply chain cost Rail/trucking < 1/3 Costs are negotiated but distance can be a proxy for cost Port costs are only approximately <5% of total supply chain costs Port box rates may be a small consideration for shippers 	Estimated Supply Chain Cost for Competing Ports
 Competing ports are within half-day sailing time for 3-4% difference between closest and furthest Suez (29-33 day voyage) Panama (26-30 day voyage) Minimal cost differential 	 North Carolina International Terminal route is competitive on supply chain costs Shortest route serving >10 million people North Carolina International Terminal route within 10% of distance (cost) serving >50 million people Supply chain costs will depend on volumes and distance to market



With On-Terminal Rail service, North Carolina International Terminal could reach capacity of 3 million TEUs by 2027...



Base Case

□ Hinterland Strategy

...Beyond 2029, a modest growth rate results in opportunity up to 6 million TEU across a typical 30-year concession term

Source: Global Insight, CH2M HILL Analysis



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Revenue Projection

container terminals

Key objectives of the revenue projection

Obje	ctives
Determine the envelop of potential revenues for No Establish the range of box rates for North Carolina Assess opportunity to increase rates over time	orth Carolina International Terminal International Terminal, based on competitor rates
Major Analyses	Purpose / Expectations
Benchmark rates at the Authority and competing A realistic estimate of revenue per unit is	

ng A realistic estimate of revenue per unit is required to understand potential margins

Deliverables

Competitive box rate and revenue growth scenario for North Carolina International Terminal



Competing terminal handling charges (Box Rates) range from \$70 to \$150 more than Port of Wilmington, today



Comparison of Terminal Handling Charges (Box Rates)* at Competing Ports



Percent Variability

Notes: *Port of Wilmington Rates are based on 2007 contracted rates plus stevedoring rates, and an assumed rail split commensurate with assumed future NCIT split

Revenue Proiection

Despite The Authority's current below-market rate, future rates commensurate with regional ports can be assumed...

- The below-market rate environment at Port of Wilmington, today, is representative of system-wide capacity surplus, geography, and land-side access
- The proposed services that would be offered at North Carolina International Terminal differ significantly from Port of Wilmington, today
- Start of operations would coincide with projected capacity constraints along the US East Coast, providing opportunities to command market rates
- Marginal costs (i.e., ongoing capital improvements) would be timed to maximize marginal benefits

...Thus the Competitive Range is identified as \$200 to \$250 (2007) for box rates, and used in the economic model



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O&M Cost Projection

An O&M cost projection is necessary to determine margin potential, and overall profitability

Ob	
	lectives

Identify and quantify representative O&M cost parameters for US East Coast container terminals

> Describe a conceptual operating plan, from which the Pro Forma may be generated

Major Analyses	Purpose / Expectations		
 Benchmark publicly available cost data at the Authority and competing container terminals Characterize base operating assumptions 	A realistic estimate of cost per unit is required to understand potential margins and overall attractiveness of the enterprise		
Deliverables			
Representative proportional O&M costs and potential reduction scenario for North Carolina International Terminal			



Operating expenses (OPEX) typically represent 65%-80% of revenues at public ports



Typical OPEX Breakdown



Comments

- Surveyed publicly available financial statements for U.S. East Coast ports to determine benchmark OPEX
- Benchmarks may be developed on a per TEU or per box basis, however do not correlate well
- Volume variability between ports and differences in market conditions are key factors that affect correlation of benchmark data
- For benchmarking purposes, operating costs are more correlated to revenues, a ratio that is typically used by industry for reporting terminal performance and to assess investment opportunities
- A detailed operating cost build-up will be developed during the next project phase



A high-productivity, Automated Rail Mounted Gantry system has been assumed for the basis of the Pro Forma...

- Power
 - Systems are electrically powered, providing clean, quiet operations
 - Regenerate power back to the network cost savings in energy consumption
- Speed
 - Gantry lifts and trolley speeds are significantly higher than other equipment
- Accuracy
 - Accurate movements locate box in any given time, no GPS required
- Economics
 - Depreciation period of 20+ years, reducing annual cost contribution on cash flow statements
 - Lower maintenance costs than other yard equipment
 - Ability to automate system
- Environmentally friendly
 - No fuel emissions
 - Limited light pollution
 - Virtually noiseless



...providing an opportunity to reduce OPEX associated with labor



The ARMG operation will reduce typical OPEX by up to 28%, as a result of lower operating labor costs

A comparison of Operations Labor Costs by deployed Yard System

(100% RTG = 51% Operating Labor Cost Contribution)



Source: CH2M HILL Analysis

Impact on Typical OPEX due to ARMG System deployment



ARMG Impacts to Labor vs. Other General Operations

- Lower number of equipment operators.
 - Shorter travel distances for manned equipment to interchange zones
 - Minimal yard labor needed for stacking operations (only for exceptions)
- Faster productivity allows for better utilization of personnel
 - Minimal to no standby time due to reliance on other operations cycles
 - Easily pooled machines allow for better unit productivity
- Lower number of clerks.
 - By automating the stacking process, there is less potential for an errant move and less human-to-machine handovers which require a move update
 - There is literally no space to allow any redundant personnel due to safety issues. For example, clerks are not allowed in an automated space.



Source: CH2M HILL Analysis

O&M Cost Projection

With the ARMG system, North Carolina International Terminal can assume OPEX as low as 50% of revenue

- While heavier capital investments are required for the ARMG system, the system inherently provides operating cost savings, with the greatest impact on Operating Labor
 - Worse Case 80% ratio benchmark less 28% = OPEX at 52% of Revenue
 - Best Case 65% ratio benchmark less 13% = OPEX at 52% of Revenue
- Additional OPEX savings can be expected against such elements as maintenance and fuel consumption expenses – however, with significantly lower impact potential when compared to impact on Operating Labor
 - Assumed 2% additional savings
- Today, only one ARMG equipped facility exists in North America APMT Virginia Terminal
 - Realization of anticipated OPEX savings is yet to be documented
- For North Carolina International Terminal, the following OPEX to Revenue Ratios were assumed:
 - Start of Operations: OPEX at 62% of Revenue
 - Long-term Operations: OPEX declines to 50% of Revenue



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A Pro Forma Economic Model helps to predict financial fundamentals of a project under a variety of conditions

Objectives

- Determine the economic viability of the North Carolina International Terminal enterprise
- Identify any major gaps or economic barriers to project success
- Determine those value levers that most improve the fundamentals of the project

Major Analyses	Purpose / Expectations
 Determine an operating structure for the enterprise, and its relationship with the port Identify the required rates of return Develop annual cash flow profile 	 An assumed enterprise structure is necessary to formulate the business relationship and flows of money Required rates of return vary by industry, depending on risk levels Free cash flow is the best measure of enterprise value
Delive	rables
 Pro Forma Economic Model Key assumptions 	



Pro Forma Economic Model

The Project consists of five Project Cost Components

Project Cost Component	Description
Development Costs	Up-front costs associated with planning and permitting
Navigation Channel Improvement Costs	Costs associated with dredging the existing Federal Navigation Channel from -42 feet to the planned depth for the new container terminal
Rail Access Improvement Costs	Costs associated with improvement of existing rail infrastructure that is located outside the boundaries of the planned terminal
Highway Access Improvement Costs	Costs associated with construction of highway access to the site
Container Terminal	Costs associated with design and construction of the container terminal footprint, berthing facilities, and vessel access to the Federal navigation channel



Two operating scenarios exist, depending on market response and customer service requirements

Low-Peaking Scenario

- Considers minimum number of equipment units required to achieve projected capacity levels according average operating conditions
- Anticipates minimal peak operating events (i.e. four vessels operating at four berths simultaneously)
- Maximizes utilization of deployed equipment (i.e. wharf cranes utilized at >90%)
- Minimizes intensity of capital requirements
- Enables use of "average annual" revenue and cost variables in development of the Pro Forma Economic Model

High-Peaking Scenario

- Considers maximum number of equipment units required to accommodate peak demand characteristics
- Anticipates significant periods of peak operating events
- Minimizes utilization of deployed equipment (i.e. wharf cranes utilized at <55%)
- Maximizes intensity of capital requirements
- Requires a tiered rate structure to meet revenue requirements
- Requires continuous review of marginal benefits against marginal costs
- Not applicable for a Base Case Pro Forma Business Plan

The current level of analysis supports a Low-Peaking scenario, and is selected for the preliminary concept

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The difference between the two Peaking Scenarios is approximately \$200 million in capital cost for equipment



The Pro Forma Analysis (in the remainder of this report) addresses only the Low-Peaking Scenario

Source: CH2M HILL Analysis

Note: Capital costs exclude development phase engineering and environmental work required to receive certificates and permits. These costs are approximately \$50 - \$70 million and are assumed to be borne by the Port. These costs are assumed to be incurred prior to awarding a concession. Recouping these costs is assumed to be through concession lease/tariffs.



Under the Low-Peaking Scenario, the five Project Cost Components total approximately \$2.3 billion

Estimated Project Costs by Project Component (Low-Peaking Scenario)										
Project Component	Approximate Cost (2007 \$ M)	Responsible Stakeholder								
Development Costs	\$60.0	The Authority								
Navigation Channel Improvement Costs	\$531.6	50% - The Authority 50% - Federal Government								
Rail Access Improvement Costs	\$127.4	Railroad Service Provider / Owner of existing rail line								
Highway Access Improvement Costs	\$181.5	State Department of Transportation (DOT)								
Container Terminal	\$1,383.4	Option 1 – The Authority Option 2 – Private Sector Option 3 – Joint Venture Entity								



Three broad Responsible Stakeholder options exist for development and operation of the <u>Container Terminal</u>

	Responsible Stakeholder	Authority's Share of Project Cost Components	Key Operational Characteristics
Option 1	The Authority	 Development Costs (100%) Navigation Channel (50%) Container Terminal (100%) Total: \$1,709.2 M 	 Authority has full equity position Authority maintains full control Authority captures all revenue Authority assumes all risk
Option 2	Private Terminal Operating Company	 Development Costs (100%) Navigation Channel (50%) Container Terminal (0%) Total \$325.8 M 	 Authority has no equity position Authority collects lease payment Authority collects tariff (or royalty) payment on revenues Authority minimizes risk
Option 3	Joint Venture Entity	 Development Costs (100%) Navigation Channel (50%) Container Terminal (Up to 49.9%) Total Up to \$1,016.1 M 	 Authority takes % equity position Authority collects lease payment Authority collects tariff (or royalty) payment on revenues Authority shares in net profit Authority shares market risk



Under all options, the <u>Container Terminal</u> component represents the primary revenue source to recover costs

Project Cost Component	Investment Purpose	Revenue Opportunity
Development Costs	Project development enabler	▶ \$0 – Sunk Cost
Navigation Channel Improvement Costs	 Competitive advantage enabler 	\$0, however, a small Harbor Fee may be collected in addition to box rate if commercially feasible
Rail Access Improvement Costs	 Competitive advantage enabler 	 \$0 – Any marginal revenue collected by Railroad Service Provider
Highway Access Improvement Costs	 Competitive advantage enabler 	 \$0, however, potential exists for toll collection if commercially feasible for all users
Container Terminal	Start of operations and generation of free cash flows	\$200 to \$250 per box



For analytical purposes, Option 2 (Private Terminal **Operating Company) was selected**

- Option 2 requires the lowest Public investment from the Authority
- Option 2 provides the lowest exposure to market risk for the Authority
- Option 2 Provides guaranteed positive cash flows to the Authority from the start of operations
- Option 2 provides the most rigorous test of return requirements
- Results of Option 2 can be transferred to either Option 1 or Option 3, should the economics and risk profiles prove attractive to the Authority for further Public investment
- Option 2 fits with observed investment practices of industry investors
- Option 2 provides the greatest opportunity for expediency
- Option 2 provides economic impacts that are commensurate with Option 1



Under Option 2, both Public and Private perspectives are met

Key Characteristics

- Project has large capital investment requirements and a growing long-term robust revenue potential
- Operators and private equity investors have a high appetite for infrastructure assets
- A PPP concession contract has been assumed
- Includes a fixed term contract (Ranging from 25 years to 50 years of operations)

Public Sector Perspective

- Maintains ownership of the underlying asset
- Public sector receives lease payments/tariffs
 - Land lease
 - Percentage of gross revenues
 - Concession royalty payments
 - Upfront premium payment
- Public sector can be an equity participant
- Turnover of a functioning facility with asset book value at conclusion of concession

Private Sector Perspective

- Private sector financing and equity
- Operating profits cover financing costs and return on investment
- Transfer assets back to public sector at end of term



Initial Project feasibility is determined by assessing only free cash flows of the <u>Container Terminal</u> component



Capital costs associated with the <u>Container Terminal</u> are included in the model according to 3 Development Phases

High Level Phased Development Plan North Carolina International Terminal – Container Terminal Component (Low-Peaking Scenario)

Development Phase	Major Infrastructure Components ¹	Approximate Cost \$ M (2007)	Time Frame for Expenditure
Phase 1	 Berths 1 & 2 complete 50% Backlands complete Approach Channel Turning Basin 	\$976	2014 - 2017
Phase 2	 Berth 3 complete Additional backlands complete 	\$240	2018 - 2020
Phase 3	Berth 4 complete100% terminal complete	\$167	2021 - 2025
Total All Phases		\$1,383	2014 - 2025



The development plan results in high up-front investment requirements for the *Container Terminal* component



Source: CH2M HILL Analysis Note: Capital costs include 25% contingency for civil works and 10% contingency for equipment

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The model determines returns to the Authority and a Private Terminal Operating Company, under Option 2





Ranges of model key assumptions – Low-Peaking Scenario

Project Timing							
Concession and project start	2014	Concession operating term	25-50 years				
Operations start (Phase 1)	2017						
Inflation and Discount Rate							
Revenue and operating cost escalation	2.5%	Capital cost escalation	2.5%, however can vary significantly				
Discount rate (Port Tariff payment)	10%						
Capital Cost and Construction Sched	ule						
Phase 1 (2014 start)	\$976 m	Phase 2/Phase 3 (2018/2021 start)	\$407 m				
Revenue	-						
Projected Container Traffic	0.9 – 3.0 M TEU	Box Rate Range Analyzed	\$150-\$275				
Operating Costs							
Operating costs as a percentage of revenue	62% (declining to 50%)	Lease/Tariff to Port	Annual payment + % of revenue				
Financing							
Bond rate	7%	Bond totals	Approx \$890 m				
Minimum debt service coverage ratio	1.2x	Term	25 + years				
Equity							
Expected return	>15%	Equity invested	Approx \$547 m				

Source: CH2M HILL Analysis

Modeling two scenarios establishes the range of returns that may be associated with the Container Terminal

Scenario 1	
Determine the minimum conditions necessary to meet Project Internal Rate of Return (P-IRR) requirements for the Container Terminal component	 Determine to necessary to Internal Rate private invertised
 A minimum P-IRR is required to determine project feasibility, regardless of financing options A typical minimum P-IRR is 10% 	Terminal co – A minimur partners v opportunit
The set of independent variables that fix minimum conditions includes	 A typical n
	The set of it
Operating Term (in Years)Revenue per unit (Box Rate)	minimum co
 Debt to Equity Ratio (60% Debt / 40% Equity) 	– P-IRR > 1
 Length of debt term (25 Years) 	 Operating
 Expected Tariff to Port (% of Gross Revenue) 	Debt to EcLength of
A sample of the Scenario 1 income statement is provided on page 85 of the Appendix	 Expected

Scenario 2

- the minimum conditions to return an attractive Equity te of Return (E-IRR) to attract estment for the Container omponent
 - m E-IRR is required to attract equity vis-à-vis alternative investment ies
 - ninimum E-IRR is 15%
- ndependent variables that fix onditions include
 - 0%
 - Term (in Years)
 - quity Ratio (60% Debt / 40% Equity)
 - debt term (25 Years)
 - Tariff to Port (% of Gross Revenue)



Producing a 10% P-IRR, <u>Scenario 1</u> requires a Box Rate of approximately \$200 to enable the Authority to share in revenue



Scenario 1 Project Revenues and Expenses

Key Observations

- \$200 Box Rate Required
- Tariff to Port = 3% of gross revenue
- Debt service is a significant component of costs for first 10 years
- Consistent positive cash flows begin after full build-out (9 years after start of operations)
- Strong volume growth is critical in first 9 years



Producing approximately \$100 million (Present Value) for the Port, <u>Scenario 1</u> returns a marginal E-IRR of 12.6%



Total Lease/Tariff to Port

Key Observations

- Large dividends are possible after 20 years
- Equity breakeven period is 13 years from operations start (acceptable duration is subject to individual investor preferences)
- Equity IRR is 12.6% (below market rates under this scenario)
- Present value (2007) of tariff= \$100 million
- Annual port tariff available immediately
- Port tariff can be structured in several ways to suit the needs of the Port



Notes: For illustrative purposes only - Graphs represent a single scenario of several variables

Phasing construction reduces the borrowing requirements and financing costs - Scenario 1

Observations

- Phased construction reduces early borrowing needs, e.g. one-third of the debt could be deferred for 5 years
- Borrowing in tranches with a term as long as possible is favorable given the nature of the revenue profile and length of concession



Capital excludes financing costs and fees - capital in nominal dollars



return to 15%, the

are required:

\$250 per TEU

revenue

25 year debt term

Under Scenario 2, increasing the Box Rate to \$250 (high end of the competitive range) improves E-IRR to 15%



Scenario 2 **Project Revenues and Expenses**

<u>Scenario 2</u> provides the Authority with approximately \$187 million (Present Value), while meeting E-IRR requirements



Observations

- Equity breakeven period is shortened to 9 years from operations start
- Annual port tariff available immediately and can be increased significantly in future years
- Present value (2007) of tariff payments = \$187 million
- Port tariff can be structured in several ways to suit the needs of the Port

Total Lease/Tariff to Port

A variety of increased value options to the Authority exist, should financing options reduce E-IRR requirements

Analysis Discussion

- Alternative financing structures can significantly change E-IRR requirements and improve value to the Authority, while maintaining P-IRR at greater than 10%
 - Off-balance sheet financing to reduce debt to equity ratios
 - Partnering with financiers requiring low returns i.e. Pension funds
- Ignoring impact on E-IRR, the value of the Project ranges significantly depending on operating term and deployed box rate
- Combined with the appropriate financing structure, the project could potentially fund related improvements such as channel dredging
- Phase IIB will focus more on Financing alternatives

P-IRR > 10% 15% 14% 13% 12% P-IRR 11% 10% 9% 8% 7% 6% 125 150 175 200 225 250 275 300 Box Rate (\$) 25 vr term 30 vr term 35 yr term 50 yr term Approximate Concession Tariff to Port based on Box Rate 1000 800

Project Internal Rate of Return at Box Rates



Based on 10% discount rate to start of operations, 3% rate to 2007 Tariff scenarios based on achieving 10% P-IRR and E-IRR>12% Provided for illustrative purposes - commercially acceptable terms will vary



Construction cost escalation, as experienced in the past few years, presents a risk

Escalation Assumptions

- Analysis built upon capital cost escalation of 2.5% per year, and assumes alignment with Consumer Price Index over the long term
- This rate is also applied to base revenue and operating cost growth
- Rate reflects North American long-term forecast GDP growth and Consumer Price Index growth (inflation)
- Limited basis to assume that one cost sector (revenue, operating costs, capital costs) should increase faster than another for an extended period of time (i.e. estimating beyond 2020)
- If higher construction escalation rates are sustained for any significant period, assume that rates of all goods (hence revenue) would increase at the same rate
- This in effect should neutralize an increase in capital costs

Escalation Risk

- Past few years have experienced construction escalation rates upwards of 6% to 8%, resulting from a variety of factors
 - Increased fuel costs
 - Increased materials costs
 - Increased labor costs
- Varies by local market and materials
- Risks exist for short periods of high construction escalation at any time, and potentially during the planned construction timeframe (similar to the situation of the past few years)
- A sudden increase in capital costs could challenge the project economics



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- Introduction
- Opportunity Assessment
- Competitive Position Assessment
- Revenue Projection
- O&M Cost Projection
- Financial Model
- Conclusions / Recommendations
- Appendix



Conclusions

necessary and

attractive?

The Pro-forma business plan answers four key questions (1 of 2)



- The projected capacity footprint of the proposed site could be met within the first 10 years of operations
- Revenue opportunities exist to return value back to an operator, developer, and the Authority



Conclusions

The Pro-forma business plan answers four key questions (2 of 2)



Recommendations

- Prepare a bottom-up cost analysis to better characterize the operating cost profile of the selected operating plan
- Further detail engineering requirements to reduce unknowns and better characterize capital costs (i.e. reduce contingencies)
- Work with railroad to further develop the inland transportation service characteristics and overall value chain costs
- Lobby the Federal Government to develop Federal interest in development of the navigation channel
- Seek financing alternatives for project development
- Continue to evaluate project economics as cost profiles become clearer



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Appendix



Appendix

As a market sector, containerized cargo continues to outpace all other major cargo groups





Source: Clarkson Research Services, CH2M HILL Analysis

Appendix

The U.S. East Coast is poised to lead the nation in growth of containerized traffic

- Container traffic bound for U.S. East and Gulf Coast increased 13% per annum from 2001 to 2005
- Growth is expected to continue
- Driven from increased volume from Asia to U.S. East and Gulf Coast
- East Coast bound cargo via transpacific routes increased 119% from 2001 to 2005, compared to a 55% increase for West Coast bound cargo via transpacific trade routes over the same period
- This trend is expected to continue, and expand with the expansion of the Panama Canal



CH2M HILL has conducted a number of interviews with terminal operating companies with interest in the project

Some Quotes from Terminal Operator Interviews

- North Carolina International Terminal currently has no natural competitive advantage. but one can be created"
- North Carolina International Terminal represents the only available 600-acre greenfield site along the USEC"
- "Road and rail access must be developed in order for the facility to be competitive"
- "North Carolina has an opportunity to create the next generation model port"
- "North Carolina's fast growing population base makes the site attractive"
- "A concession agreement, over management, best fits with our investment strategy"
- "The port should be developed as a high rail volume facility 50% or more"
- "Dredging should accommodate -52 feet depth, with capital borne by others"



Appendix

From the perspective of the vessel, sailing times vary within only half a day between competing ports

Asia – Panama Canal Route





Note: Assumes 16 knot average sailing speed Source: CH2M HILL Analysis







With good road and rail connectivity, North Carolina International Terminal could be competitive within a number of inland markets

			Port Facility		
Destination	Virginia	NCIT	Charleston	Savannah	Jacksonville
Raleigh	14%	0%	75%	102%	184%
Winston Salem	0%	1%	10%	26%	77%
Charlotte	56%	0%	0%	21%	84%
Atlanta	140%	73%	29%	0%	40%
Memphis	41%	27%	9%	0%	12%
Louisville	6%	17%	0%	6%	24%
Cincinatti	0%	11%	1%	8%	30%
Indianapolis	0%	9%	0%	6%	21%
Columbus	0%	11%	10%	18%	41%
Chicago	0%	12%	1%	5%	13%

Overland Road Comparison

Overland Rail Comparison

	Port Facility												
Destination	Virginia	NCIT	Charleston	Savannah	Jacksonville								
Raleigh	13%	0%	8%	49%	121%								
Winston Salem	13%	0%	13%	14%	71%								
Charlotte	88%	0%	16%	20%	100%								
Atlanta	130%	64%	40%	0%	22%								
Memphis	37%	37%	28%	12%	0%								
Louisville	9%	9%	0%	8%	16%								
Cincinatti	0%	18%	9%	16%	26%								
Indianapolis	0%	15%	7%	14%	22%								
Columbus	0%	42%	32%	40%	49%								
Chicago	4%	7%	0%	14%	10%								

Values represent percent difference from lowest measured distance Notes:

Colored cells represent markets where North Carolina International Terminal is within 20% difference from lowest measured distance

Source: CH2M HILL Analysis



Strategy key success factors – Deep Water

Vessel Size	Emma Maersk (>12,000 TEU)
 Ultra-competitive shipping lines are looking to larger ships as a means to drive down costs Opportunities for marine cost savings are diminishing 	MAERSKLINE
 Container terminals of the future must respond to this trend by offering access, infrastructure and capacity to support these ships Terminal operations must be able to support the required throughput Require skilled labor Largest vessels in the 12,000+ TEU (Emma Maersk) require draft 16 m (51') 5 largest carriers control 45% of global capacity Shipping lines carry significant market power 	 How big will they get? Constraints include: Malacca Straight (21 m draft – approx 18,000 TEU) Cost of transforming all supporting infrastructure Crane reach Berth length Need for second power plant on vessel Emma Maersk has the most powerful diesel engine ever produced Turn-around time – larger vessels will sit in port for extended periods, disrupting chain patterns Airbus 3XX analogies – few airports can currently accommodate the aircraft – limitations at gates, taxiways etc.



Appendix

U.S. East and Gulf Coast container capacity forecast (M TEU)

		Area (Acres)	Estimated Capacity	Total Capacity	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030
		(/ 10/ 00)	oupdoity	oupdoity	2000	200.	2000	2000	2010	2011	2012	2010	2011	2010	2010	2011	2010	2010	2020	2021	LULL	2020	2021	2020	2020	202.	2020	2020	2000
North Altar	ort Analysis																												
Massport																													
Massport	Conley Container Terminal		0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
PANYNJ	Global Container Terminal	98 187	0.2	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425	0.2 0.425
	Port Newark Port Elizabeth	900	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5	1 4.5
Baltimore	Dundalk	570	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7
Virginia																													
	NIT	811	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
	NNMT	140	0.8	0.8	0.8	0.8	0.0	0.8	0.8	0.0	0.0	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.0	0.8	0.8	0.0	0.8	0.8	0.0	0.0	0.8	0.8	0.8
	CIMT	580		0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	2	2	2	2.5	2.5	2.5	3	3
АРМТ	APMT Virginia	575	2.5	2.5	0	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
NCSPA	Wilmington		0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4	0.4
	North Carolina International Terminal	600	0.4	0	0	0.4	0	0.4	0	0	0	0	0	0	0	0	0	0	0	0	0.4	0	0	0	0	0.4	0	0	0
South Atlan	ntic																												
onancoton	All Facilities Navy Base Jasper County	395 280 TBD	0	2 0 0	2 0 0	2 0 0	2.4 0 0	2.4 0 0	2.4 0 0	2.4 0 0	2.4 1.4 0																		
GPA	All Facilities	1200	2.41	2.41	2.41	2.41	2.9	2.9	3.5	4	4.6	5.2	5.78	5.78	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
Jacksonvil	le																												
Dart of Dal	n Baaah	158	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	0.91	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.71	1.71
	ii beach		0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Port Everg	ades	350	1	1	1	1	1	1	1	1	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Port of Mia	mi		1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
Gulf Coast																													
Mobile		135	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8	0.8
Tampa			0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Port Manat	ee	20	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1	0.1
Gulfport																													
New Orlear	ıs		0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.2
Houston			0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366	0.366
	Barbours Cut Bayport	378	1.9 2.3	1.9	1.9 0	1.9 0.36	1.9 0.36	1.9 0.36	1.9 1	1.9 1	1.9 1	1.9 1.5	1.9 1.5	1.9 1.5	1.9 2.3														
North Atlar South Atlar Gulf Coast	ntic ntic				10.025 8.02 3.566	12.525 8.02 3.926	12.525 8.91 3.926	12.525 8.91 3.926	12.525 9.51 4.566	12.525 10.01 4.566	12.525 12.51 4.566	12.525 13.11 5.066	12.525 13.69 5.066	12.525 13.69 5.066	12.525 14.41 5.866	13.525 15.21 5.866	13.525 15.21 5.866	13.525 15.21 5.866	13.525 15.21 5.866	13.525 15.21 5.866	13.525 15.21 5.866	14.525 15.21 5.866	14.525 15.21 5.866	14.525 15.21 5.866	15.025 15.21 5.866	15.025 15.21 5.866	15.025 15.21 5.866	15.525 15.21 5.866	15.525 15.21 5.866
Total Capa	city				21.611	24.471	25.361	25.361	26.601	27.101	29.601	30.701	31.281	31.281	32.801	34.601	34.601	34.601	34.601	34.601	34.601	35.601	35.601	35.601	36.101	36.101	36.101	36.601	36.601

Competitor Profile: Virginia Port Authority

Physical .	Assets	Opera	ations					
Berth Length (ft)	9,270-17,000+(future)	Throughput (M TEU)	2.0 (FY 06)					
Terminal Area (Acres)	NIT – 811	Intermodal Rail Split (%)	Approx. 20%					
	PMT – 219 NNMT - 140	Box rate	\$285					
Cranes	22	Operating Margin	75%					
Capacity (M TEU)	3	Rail Service	NS, CSX					
· · · · ·		Business Strategies						
Yard System	RTG/Strd		5.4 (2020)					
Future Terminals	+ Craney Island 580	and Year)	5.4 (2030)					
			_					
Channel Depth (ft)	50	Primary Trading Markets	Europe/Asia/South America					
		Import Destinations	Columbus, Chicago,					
Miles from Sea (nm)	18		Louisville, St. Louis, North Carolina					



Competitor Profile: APMT, Virginia (open 2007 build-out 2017)

Physical .	Assets	Operations				
Berth Length (ft)	3200 - 4000	Throughput (M TEU)	Opened 2007			
Storage Yard (Acres)	575	Intermodal Rail Split (%)	Opened 2007			
Cranes	8 - 10	Box rate	Data is proprietary			
		Operating Margin	Privately held			
Capacity (M TEU)	1 - 2.5	Rail Service	NS/CSX			
Yard System	ARMG	Business	Strategies			
		Planned Capacity (M TEU	2.5 m			
Potential Yard Area (Acres)	575	and Year)				
Channel Depth (ft)	50	Primary Trading Markets	Asia/Europe			
	50	Import Destinations	Columbus. Chicago			
Miles from Sea (nm)	18					



Competitor Profile: Port of Charleston

Physical Assets		Operations	
Berth Length (ft)	8,300-11,000+ (future)	Throughput (M TEU)	1.9 (FY07)
Storage Yard (Acres)	395	Intermodal Rail Split (%)	<20%
		Box rate	\$255
Cranes	25		
		Operating Margin	~65%
Capacity (M TEU)	1.99	Rail Service	NS, CSX
Yard System	RTG/Tpl	Business Strategies	
		Planned Capacity (M TEU	3.8 (2013-2016)
Potential Yard Area (Acres)	~ 540	and Year)	
		Primary Trading Markets	Europe/Asia
Channel Depth (ft)	45		
		Import Destinations	Atlanta, Memphis,
Miles from Sea (nm)	6-15		Huntsville-AL, Chicago, Louisville-KY, Dallas-TX, Gulf Coast, Nashville, and Birmingham



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Competitor Profile: Port of Savannah

Physical Assets		Operations	
Berth Length (ft)	7,617-9,000+ (future)	Throughput (M TEU)	1.9 (2005)
Storage Yard (Acres)	483 - 564	Intermodal Rail Split (%)	Approx. 20%
		Box rate	\$218
Cranes	13/19		
		Operating Margin	~73%
Capacity (M TEU)	2.6	Rail Service	CSX and NS
Yard System	RTG / Tpl	Business Strategies	
	Acres) 689	Planned Capacity (M TEU and Year)	5.8 (2014) – 6.5 (2016)
Potential Yard Area (Acres)			
Channel Depth (ft)	42' (48' planned by 2009)	Primary Trading Markets	Asia
		Miles from Sea (nm)	22



Competitor Profile: Jacksonville Port Authority

Physical Assets		Operations	
Berth Length (ft)	10,050 (shared)	Throughput (M TEU)	0.8 (FY 06)
Storage Yard (Acres)	Blount Island – 150 Talleyrand – 170 (mixed use)	Intermodal Rail Split (%)	< 20%
		Box rate	Data unavailable
Cranes	14	Operating Margin	n/a
		Rail Service	CSX
Capacity (M TEU)	0.9	Business Strategies	
Yard System	Mixed wheeled and reach-stacker	Planned Capacity (M TEU and Year)	1.7 (2017)
Potential Yard Area (Acres)	158 new acres at Mitsui Terminal (Dames Point)		
		Primary Trading Markets	South Am., Caribbean, Asia
Channel Depth (ft)	38-40	Import Destinations	Atlanta
Miles from Sea (nm)	9 to 21 miles, depending on Terminal		


Terminal Operating Company Income statement	Sce	enario 1								
FYE December 31 all values in '000s	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023
Total Volume TEUs (000's)	0	0	0	916	1072	1254	1468	1717	1936	2122
Total Revenue Total operating expenses	0	0	0	138,011 -85,371 <i>6</i> 2 <i>%</i>	165,510 -104,037 <i>63%</i>	198,487 -124,766 <i>6</i> 3%	238,036 -149,626 <i>63%</i>	285,465 -179,439 <i>63%</i>	329,854 -207,341 63%	370,553 -236,630 <i>64%</i>
EBITDA <i>EBITDA margin</i> Depreciation Amortization of financing fees	0 -2,894 0	0 -21,771 -355	0 -28,631 -355	52,639 38% -33,725 -355	61,473 37% -34,559 -355	73,721 37% -35,413 -355	88,410 37% -41,001 -474	106,026 37% -41,528 -474	122,513 37% -42,392 -474	133,924 36% -42,392 -474
EBIT EBIT margin Interest Income - Operating Cash Interest Income - Undrawn Long Term Debt Interest Expense on Long Term Debt	-2,894 0 0 0	-22,126 0 2,240 -63,000	-28,987 2,274 0 -63,000	18,559 13% 68 0 -63,000	26,559 16% 70 0 -62,004	37,953 19% 82 0 -60,938	46,936 20% 107 1,439 -80,798	64,024 22% 1,424 1,121 -79,578	79,648 24% 1,282 659 -78,272	91,058 25% 1,161 659 -76,543
EBT	-2,894 <i>0%</i>	-82,886 <i>0%</i>	-89,713 <i>0%</i>	-44,373 <i>-32%</i>	-35,375 <i>-21%</i>	-22,903 - <i>12%</i>	-32,316 <i>-14%</i>	-13,009 -5%	3,316 <i>1%</i>	16,335 <i>4%</i>

FYE December 31 all values in '000s	2024	2025	2026	2027	2028	2029	2030	 2051
Total Volume TEUs (000's)	2321	2536	2733	2939	3000	3000	3000	3000
Total Revenue	421,559	472,155	521,492	574,909	610,271	634,681	660,069	1,504,143
rotal operating expenses	63%	63%	63%	63%	62%	-303,300 61%	61%	50%
EBITDA	155,937	174,652	192,902	212,662	230,848	245,316	260,493	752,072
EBITDA margin	37%	37%	37%	37%	38%	39%	39%	50%
Depreciation	-42,189	-45,093	-43,868	-42,958	-42,809	-42,657	-41,659	-26,240
Amortization of financing fees	-474	-474	-474	-474	-474	-474	-474	0
EBIT	113,274	129,086	148,561	169,230	187,565	202,185	218,360	725,832
EBIT margin	27%	27%	28%	29%	31%	32%	33%	48%
Interest Income - Operating Cash	1,670	2,353	3,009	0	0	0	0	0
Interest Income - Undrawn Long Term Debt	490	0	0	0	0	0	0	0
Interest Expense on Long Term Debt	-74,693	-72,713	-70,595	-68,329	-65,904	-63,309	-60,532	0
EBT	40,741	58,726	80,975	100,901	121,661	138,876	157,828	725,832 48%
	1078	12 /0	1070	1070	2070	22 /0	24/0	

Appendix

Internationally, container terminal investments and operations are largely dominated by the private sector



However, an appropriate organizational structure may consist of a number of public and private stakeholders



Appendix

Potential partnering options can vary significantly – the optimum structure will depend on the goals of the Port



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Appendix B

Summary of Infrastructure Study and Cost Estimate

Summary of Infrastructure Study and Cost Estimate

North Carolina International Terminal

A study was conducted solely for the purpose of conceptually identifying components necessary for planning a modern container terminal prepared to adapt to future changes in technology, equipment, and operations. The key elements of this study are summarized as follows:

B.1 General Assumptions

The assumed design criteria identify and establish the major elements, industry standards, and criteria necessary for further project development. The assumptions, summarized below, are deemed to be reasonable for the preliminary conceptual level description of the components of the North Carolina International Terminal project:

- Maximum of 3 million TEUs per annum.
- Vessels up to 12,000-TEU capacity.
- Automated Rail-Mounted Gantry (ARMG) crane operation in the container stacking yard.
- Automated guided shuttle carriers for the water-side operation.
- Intermodal yard (IY) operated by gantry cranes or top pick operation.
- 50 percent of import containers would leave the terminal by truck.
- 50 percent of import containers would leave the terminal by rail.
- Full import, export operation. No transshipment assumed.
- Road and rail supporting infrastructure improvements are needed.

B.2 Vessel Characteristics

For the purposes of initial project investigations, the 12,000 TEU is considered the project design vessel and the largest vessel expected to call at the port.

- Container capacity 12,000 TEU.
- Length Over All (LOA) 1,263 ft.
- Beam 185 ft (22 containers wide on deck).
- Draft 50.0 ft (15.2 m).
- Dead Weight Tonnage is approximately 162,385 long tons (LT).

B.3 Dredging

A preliminary conceptual dredging study was conducted to approximate the design and provide input data to a cost analysis resulting in a conceptual-level cost estimate for dredging activities required to construct a channel and turning basin to accommodate the maximum design vessel. For purposes of the current investigation, the design vessel requires a vessel operating depth of 52.5 ft at mean lower low water (MLLW). In open water, the dredge depth has been increased to accommodate wind and wave effects on the vessels.

B.3.1 Channel Layout

The channel widths were designed using the EM standards for 0.5- to 1.5-knot currents in the interior channel and less than 0.5-knot currents offshore. Preliminary analysis resulted in channel widths of 600 ft inshore and 500 ft offshore. For the areas in the Smith Island range and

Baldhead Shoal reaches where the 42 ft channel is already widened for severe current conditions, an additional 100 ft of channel width was added to accommodate the larger vessel characteristics.

B.4 Terminal Layout

B.4.1 General

The layout as shown on Drawing A, North Carolina International Terminal Concept Plan, in Appendix C, assumes up to 4,600 ft of berth would be available for use.

It is assumed the container yard (CY) would be serviced by the use of ARMGs. The container stacks would be sized to accommodate ARMGs. The gross stack dimensions are 10 containers wide and up to 5 containers high in 400-TEU ground slot segments.

B.4.2 Container Handling Yard Equipment

Both Automated Guided Vehicles (AGVs) and manually operated shuttle carriers or ministraddle carriers are potential container transporters.

The water-side end of the ARMG stacks could be serviced by shuttle carriers or mini-straddle carriers which would transport boxes from the wharf to the end of the ARMG stacks. The shuttle carriers are 1 (container) over 1 and shorter than conventional straddle carriers. The shuttle carriers are assumed to be manually operated and were used for operational modeling and cost estimating purposes.

B.4.3 Capacity Calculations

Spreadsheet calculations were used to analyze the capacities of the individual operations of the berth, wharf cranes, and CY. The results of these calculations indicate the facility has a maximum throughput capacity of approximately 3 million TEUs per annum.

The ARMG stacks are assumed to have a maximum stack height of 5 containers and for the yard capacity calculations an average height of 3.5 containers was assumed to allow for re-moves and reshuffling. The annual yard capacity would be a function of dwell time.

B.4.4 Summary of Container Terminal Equipment

- 16 Super-Post-Panamax Quay Gantry Cranes.
- 64 ARMGs (at 2 ARMGs per stack).
- 40 shuttle carries or AGVs (water-side operation).
- 20 shuttle carriers or AGVs (land-side operation to serve rail intermodal yard [IY]).
- 5 rail-mounted gantry cranes for rail IY.

B.4.5 Reefer Storage

- Reefer storage is assumed to represent approximately 10 percent of the total storage cargo.
- Reefers would be stored in storage racks within the ARMG rows at the rear of the terminal.
- Considering 10 percent of the 32 blocks with a maximum storage height of 5 containers, a quantity of 6,400 reefer plugs is anticipated.

B.4.6 Buildings and Facilities

The project scope included preparing conceptual costs for the following buildings and facilities:

- Administration building.
 - Drivers assistance area.
 - Labor check-in area.
- Maintenance and Repair (M&R) building.
- Reefer wash canopy and service area.
- Roadability canopy and service area.
- Inbound and outbound gate security booths.
- Inbound and exit pedestal canopies.
- Marine operations building.
- Gate complex (inbound and outbound).

B.5 Security

The conceptual security plan would establish a security strategy to ensure regulatory compliance and would also serve to define the system requirements and design criteria. The plan would provide for centralized monitoring and control of land-side physical access to the port and monitoring of activity within the port and the waterfront. Primary security features and criteria include:

- ID validation.
- Monitoring and control of vehicle and pedestrian gates.
- Intrusion detection and video assessment.
- Video surveillance and monitoring of port operations and the waterfront.

For purposes of estimating cost for the Pro Forma Business Plan, the approach to physical security countermeasures for this facility is summarized as follows:

- Access Control Physical barriers such as fences, gates, locked doors, and security officers at fixed posts to be provided where necessary. Electronic access control systems with card readers, electric locks, and motorized gates would be used to help automate the process and minimize staffing requirements.
- Early Detection & Response Intrusion detection alarms, closed circuit television (CCTV) surveillance and alarm assessment, duress alarms, and security officers would be provided where applicable. Live and stored video signals would be provided along with alarms which report to monitoring locations responsible for the assessment and dispatch of the security guard force, law enforcement, and/or other emergency response.

B.6 Rail

Rail access to the North Carolina International Terminal site is provided over a rail line system beginning with the CSX rail and ending with a rail spur along the western border of the property. This rail system is currently owned by as many as four separate entities, including Military Ocean Terminal Sunny Point (MOTSU), Progress Energy, Primary Energy, and Archer Daniels Midland (ADM). The northernmost component of the rail line system is the CSX industrial track, which connects the CSX main line with the south-leading rail spur at the CSX Davis Yard and Leland Exchange. The distance between the CSX Davis Yard and the North Carolina International Terminal site is approximately 23 miles. Upgrades, improvements, and portions of new rail (passing tracks) would be required to support the volume of the North Carolina International Terminal facility at Maximum Build-out.

Current rail planning is based on the following cargo projections:

- Annual Marine Terminal Throughput: 3 million TEUs.
- Intermodal Rail Volume: 50 percent (1. 5 million TEUs or 882,353 annual rail lifts).

Considering the annual rail throughput of 882,353 containers and the rail line operating 364 days per year, 2,451 containers is the expected average daily rail throughput. A 10,000-ft train contains a maximum of 262 containers, which equates to 10 trains per day. Realistically, however, not all trains would be 10,000 ft in length; therefore, from 10 to 14 trains per day would be expected.

B.7 Roads

The roads in the project area are already experiencing heavy traffic from the current growth in the region. With the addition of almost 900,000 trucks annually, it was necessary to study the impacts the proposed new terminal would have on the roadway infrastructure as well as projected growth in the area.

For purposes of this initial evaluation only, NC-87 is assumed to represent the end point of the terminal connector accessing the public road system. One of the alternative routes investigated will become the North Carolina International Terminal transportation corridor and allow traffic to travel between the terminal and the interstate highway system. The analysis reviewed three existing NC highway alignments and one proposed new location alignment between NC-87 and US-17, to represent the transportation corridor. These alternative transportation corridors had lengths in the range of 12 to 22 miles. These potential routes would allow traffic to travel between the terminal and US-17 (a rural major arterial which connects to the national interstate system) with significant infrastructure improvements. These routes are illustrated on Drawing B, Brunswick County Map, in Appendix C.

Because of extensive wetland impacts and right of way (ROW) constraints, NC 133 was not considered a viable option. Other options may exist for the conceptualized new alignment but only one was considered in this study. The conceptualized new alignment was considered the most desirable at this time and the associated preliminary estimated costs were provided as input to the Pro Forma Business Plan. The route appeared to offer the least impacts to existing properties from ROW acquisition, the shortest travel distance, and a cost-effective use of roadway improvement budgets.

B.8 Preliminary Draft Cost Estimate

The preliminary, conceptual planning of the terminal utilized current industry standards, approximations, professional judgment, and assumptions as a means to provide structure to the description of the proposed development. The identified terminal components then became the basis of a preliminary conceptual cost estimate for the proposed development. This cost estimate must be treated as a general approximation of cost and would be subject to change following further analysis in future phases of the project.

Two scenarios are defined in this section:

- High-Peaking representing a terminal with high throughput peaking characteristics and low equipment utilization; four vessels would be at berth simultaneously, requiring the maximum number of cranes to support the berth operation.
- Low-Peaking representing low throughput peaking characteristics and high utilization of equipment; significant peaks of throughput would not be anticipated, nor the likelihood four vessels would be at berth simultaneously, allowing maximum use of equipment.

The two costing scenarios are operations-dependent. The determination of the operations scenarios is in turn dependent on the shipping carriers and market conditions. Most terminals in the U.S. are of the high-peaking type, but there is a greater possibility for low-peaking terminal facilities in the future.

The results of the Low-Peaking cost analysis can be consolidated into the major components and rounded approximate costs shown in Table B-1.

Component	Approximate Cost
Responsibility of Authority or State of North Carolina	
Environmental and Permitting Cost.	\$60,000,000
Terminal Development Cost (Subject of a PPP).	\$1,383,400,000
Non-Federal Share of Channel Deepening Cost (50%).	<u>\$265,800,000</u>
Sub-Total of Authority or State of North Carolina Costs	\$1,709,200,000
Responsibility of Other Parties	
Total Roadway Improvements Cost.	\$181,500,000
Total Railroad Improvements Cost.	\$127,400,000
Federal Share of Channel Deepening Cost (50%).	<u>\$265,800,000</u>
Sub-Total of Other Party Costs	\$574,700,000
Total Low-Peaking Port Development Cost	\$2,283,900,000

TABLE B-1

Results of Low-Peaking Cost Analysis

The results of the High-Peaking cost analysis can be consolidated into the major components and rounded approximate costs shown in Table B-2.

TABLE B-2 Results of High-Peaking Cost Analysis

Component	Approximate Cost
Responsibility of Authority or State of North Carolina	
Environmental and Permitting Cost.	\$60,000,000
Terminal Development Cost (Subject of a PPP).	\$1,582,600,000

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 TABLE B-2

 Results of High-Peaking Cost Analysis

Component	Approximate Cost
Non-Federal Share of Channel Deepening Cost (50%).	<u>\$265,800,000</u>
Sub-Total of Authority or State of North Carolina Costs	\$1,908,400,000
Responsibility of Other Parties	
Total Roadway Improvements Cost.	\$181,500,000
Total Railroad Improvements Cost.	\$127,400,000
Federal Share of Channel Deepening Cost (50%).	<u>\$265,800,000</u>
Sub-Total of Other Party Costs	\$574,700,000
Total High-Peaking Port Development Cost	\$2,483,100,000

Contingencies

For conceptual-level cost estimating purposes, a contingency allowance was included in addition to the costs estimated. This contingency would allow for additional cost due to uncertainty and risk, including:

- Additional costs due to design development.
- Estimating error and uncertainty.
- Unforeseen conditions such as soil anomalies and meteorological conditions.
- Risks, whether allocated to the construction contractor or owner.

During early concept development, an allowance of 25 percent was used as generic guidance for a construction contingency. Typically, equipment cost is less problematic than construction cost, so a contingency factor of 10 percent was used as generic guidance for equipment contingencies.

B.9 Timeline

Based on the limited information available, Figure B-1 depicts the most optimistic North Carolina International Terminal Project Timeline. According to this timeline, start-up of operations is estimated to begin in year 2017 when it is anticipated at least two berths would be available.



FIGURE B-1 North Carolina International Terminal Timeline for Planning, Development, and Construction

Appendix C

Drawings



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Appendix D

Glossary

Appendix D Glossary

Addressable Market – As used in this analysis, the container market demand served by container ports along the U.S. East Coast and Gulf Coast. The forecast container volume at the North Carolina International Terminal was calculated as a market share percentage of the addressable market.

Authority – North Carolina State Ports Authority.

Automated Rail-Mounted Gantry (ARMG) Crane – An unmanned rail-mounted gantry crane, used for the purpose of transporting, stacking, loading, or unloading containers. The ARMG is linked to the terminal operating system and operated by computer sensing devices.

Automated Guided Vehicle (AGV) – Vehicles designed to carry cargo (containers) and to perform their operations from computer-generated commands and without direct human guidance. An automatic guided vehicle system (AGVS) consists of one or more computer-controlled, wheel-based load carriers running without the need for an onboard operator or driver. AGVs have defined paths or areas where they navigate. Navigation is achieved by any one of several means, including following a path defined by buried inductive wires, surface-mounted magnetic or optical strips, or inertial, satellite, or laser guidance.

Beam – The overall width of the ship, measured at its widest point (outside of bulkhead to outside of bulkhead); also known as breadth.

Berth – The designated place where a ship lies when secured to a wharf or pier.

Bollard – A short steel column with a base plate used to secure ship mooring lines, thus holding the ship to the wharf while at berth. Bollards are available in various shapes and load capacities.

Box Rate – The conglomerated cost to transport a container from a ship berthed at the port to the conveyance used to transport the container out of the port facilities. The cost also applies to containers coming into the port for loading aboard ship.

Capacity – The number of TEUs or containers handled by the facility at an acceptable level of service, performance, and unit cost.

Capital Cost – The amount of money needed to acquire or improve capital assets (sometimes called "fixed assets") such as land, buildings, equipment, and machinery.

Capital Assets – The tools of the business and the means of being in business rather than the products or services of the business.

Channel Alignment – The primary path of the channel is defined by its alignment. Often the centerline of the channel is depicted on charts to define the channel's navigation geometry or alignment.

Chassis – Over-the-road trailer used for transporting containers, usually owned and maintained by the shipping line or terminal operator in the U.S. market.

Competitive Position Assessment – Provides an understanding of the competitive environment within which the port must market, determines a marketing strategy that will create sustainable competitive advantage, and provides a future container demand projection for the port.

Compound Annual Growth Rate (CAGR) – Rate of growth of a number when compounded year after year. Compounding means the growth rate applies to each increase in the base number.

Concession – The granting of the use of property, and the right to undertake and profit from activities conducted by the grantee (or concessionaire), by a government entity in return for specific services, revenue, and/or activities conducted to achieve a specific purpose through the use of such concession by the grantee.

Crane Availability – The amount of the total available time when a crane is available for use. In general, the non-available time would be related to equipment failure or maintenance activities requiring the crane to sit idle until fully re-instated to working status.

Crane Beam – A structural steel member, typically used as a bridge girder to allow the crane's load carrying device to reach out to the object to be secured.

Crane Boom – A mechanism mounted horizontally on the frame of an overhead crane to which the crane rails and trolley bridge are attached. On a ship-to-shore crane, the crane boom is located transverse to the wharf, extending over the ship's hatch and extending back to the shoreward side of the wharf. The water-side portion of the crane boom can be raised by means of a hinged connection to allow ships to pass along the wharf face.

Crane Utilization – The portion of the time when the crane is actually in use as compared to the total time the crane is available for use.

Deployed Technology – Technology which is already in use by the subject industry, or by other industries.

Depth (ft) – Vertical measurement of the internal size of the cargo hold.

Development Costs – Up-front costs associated with planning and permitting.

Diversity Factor – A multiplication factor used to reduce the demand of for power which was determined by simply adding up the maximum demand for each source in a system. The diversity factor is used to recognized that each piece of equipment will not be utilizing a full demand at the same time.

Draft – Vertical measurement from the ship's waterline to the bottom of the keel.

Dredge Depth – Normal operating water depth plus 2 ft of over-dredge allowance, i.e., -52.5 ft plus 2 ft of over-dredge equals a -54.5 ft dredge depth.

Dwell Time – The average time (in days) a container is in the container yard, the amount of time a container resides within the port terminal area.

Econometric Evaluation – The use of computer analysis and modeling techniques to describe in mathematical terms the relationship between key economic forces such as labor, capital, interest rates, and government policies; then test the effects of changes in economic scenarios. For example, an econometric model might show the relationship between housing starts and interest rates.

Fenders – Fenders are flexible, structural components of the wharf which are intended to prevent the ship from coming into direct contact with the wharf and are used to absorb or dissipate the kinetic energy of the berthing ship by converting it into potential energy in the fender materials. The fender is similar to a bumper and is generally constructed in the form of a fender pile, a column of rubber, a foam-filled cylinder, or pneumatic device. Other energy conversion processes are also possible.

Forty-foot Ground Slot (FGS) – The ground area required for a single stack of forty-foot containers.

Forty-Foot Equivalent Unit (FEUs) – Containers with a length of 40 feet (12.19 meters). One FEU is equal to two TEUs.

Gantry Crane – A classification which refers to an overhead crane used for picking up and moving cargo by means of a horizontal rail system and a form of movable bridge spanning between the rails. The bridge is supported on the rails by wheels called "trolleys." Movable gantry cranes are generally supported either by rubber tires or steel wheels. Several forms of gantry cranes are used in port facilities, including ship-to-shore container gantry cranes for loading and unloading the ship, and rubber-tired or rail-mounted gantry cranes used for moving cargo or loading and unloading cargo onto trucks and trains.

Height from Keel to Antenna Mast – Total height (in ft) of vessel from keel (bottom-most part of the ship) to top of antenna mast (highest component of ship).

Height from Keel to Top Tier on Deck – Total height (in ft) from the bottom of the keel to the top of the highest container stacked on the deck of the ship.

High-Peaking Operation – Operation characterized by cargo arriving at the port in large quantities over a very short period of time and then dropping to a much lower, perhaps idle, operation at other times.

Highway Access Improvement Costs – Costs associated with construction of highway access to the site.

HS20-44 – A designation established by AASHTO. "HS" refers to the type of vehicles a bridge or highway can accommodate. AASHTO also identifies the conventional semi- or tractor-trailer vehicle as an HS truck configuration; "20" refers to the loading specification of the bridge, in tons; "44" indicates the year the specification was adopted. HS20-44 capacity means that the bridge or highway is able to safely accommodate 3- or 4-axle vehicles, such as a large semi-tractor-trailer.

HS25-44 – A scaled-up version of the HS20 vehicle.

Intermodal Yard (IY) – An area where an interchange of people or cargo occurs among various modes of transportation, such as ships, trucks, buses, or trains. Typically, in a port environment, the IY is a rail yard where container cargo from the ship is loaded onto freight trains. The equipment in an IY is often compatible with multiple transport systems.

Internal Rate of Return (IRR) – The discount rate at which the present value of the future cash flow of an investment equals the cost of the investment. When the net present values of cash outflows (the cost of the investment) and the cash inflows (returns on investment) equal zero, the rate of discount being used is the IRR. When the IRR is greater than the required return (called the "hurdle rate" in capital budgeting), the investment would generally be considered acceptable.

Kips – A 1,000-pound load (5 kips = 5,000 pounds).

Live Load – The weight or forces applied to the structure by any object or material exclusive of the actual construction materials used to create the subject structure. Live loads may be static (not moving) like stacked containers, dynamic (moving) as by a vehicle, repetitive, or impact (generally a sudden event).

Low-Peaking Operation – Operation characterized by cargo arriving at the port in a more steady volume throughout the working hours of the terminal, creating a steady flow of equipment operation with less, or no, idle time.

Market Entry Strategy—A plan describing the timing and process to be used to introduce a new or improved product into the marketplace in a manner best suited to achieving the objectives of the stakeholders.

Maximum Build-out – The peak level of container throughput obtained after all facilities in the conceptual plan are built and operating, producing a four-berth (8,000-TEU ship) container terminal with an estimated throughput of 3,000,000 TEUs per year.

Mean Low Water (MLW) - See definition of "Mean Lower Low Water."

Mean Lower Low Water (MLLW) – There are two low tides in each tidal cycle (so usually two low tides in each day). These two low tides are not quite the same height because one tide is generated by the relatively small gravitational interaction with the sun, and the other is generated by the larger gravitational interaction with the moon. Since the two low tides (or water levels) are different levels of low, one is naturally the higher low water (higher low tide) and the other is the *lower* low water (lower low tide). So MLLW is the average of the lower low water height of each tidal day (i.e., average of the lowest low tide from each day). The averages are taken over a period called the National Tidal Datum Epoch (a 19-year epoch).

Minimum Build-out – When two of the four berths planned for the North Carolina International Terminal are available for use and the terminal goes into operation while remaining elements of terminal facilities are still under construction.

Mini-Straddle Carrier – A small straddle carrier or small piece of mobile truck equipment capable of straddling and lifting one container within its own framework.

Navigation Channel Improvement Costs – Costs associated with dredging the existing Federal Navigation Channel from -42 feet to the planned depth for the new container terminal.

Operating Equivalent Load – The sum of the wheel loads produced (by the ship-to-shore gantry crane) while operating on the supporting structure (wharf).

Operation and Maintenance (O&M) Cost – Those ongoing costs of doing business related to the operation of the business and the maintenance of capital assets such as roads, buildings, infrastructure, equipment, and services such as water and power.

Operation and Maintenance Cost Projection – A method used to identify and quantify representative O&M cost parameters; in this context, the O&M cost projection describes a conceptual operating model for the North Carolina International Terminal.

Opportunity Assessment – A method used to identify and quantify the future addressable market for waterborne container traffic which may be captured by the port; determines the need for additional system capacity to address the needs of a particular market.

Panamax – A term meaning the maximum size vessel which can utilize the existing Panama Canal. The maximum size ship allowed to transit the canal is defined by the following dimensions:

Width – 106 feet (32.3 meters) Length – 965 feet (294.3 meters) Draft – 39.5 feet (12 meters) Dead Weight Tons – Approximately 69,000 **Panzer Belt** – A proprietary system used to protect the electric cable which supplies power from the wharf to the ship-to-shore container crane. A continuous semi-flexible belt, fabricated from rubber with inlaid steel reinforcement, which lies over a cable storage trench cast in the wharf, thus covering the cable trench.

Peaking Factor – The ratio of the maximum usage of some system or element of a system to the average usage of the system or element in the system. Often used to express the relationship between peak use and average use of systems, such as electrical systems and water systems, where the peak can be much higher than the average usage. The Peaking Factor for a number of such systems is an empirically derived value of common usage in engineering calculations.

Pedestal Canopy – A canopy is a building structure with a roof but without walls. The pedestal canopy is a roof supported by vertical columns covering the pedestal for the purpose of providing shade and shelter from the elements.

Pile – A long, slender pole which can be used for many purposes and may be in many shapes including round, square, or multi-faceted. A pile is often used as the structural component of a wharf which holds up the deck. As a support structure, a pile is typically driven (or placed) vertically (plumb) or at an angle (batter). Piles may be made of steel, precast concrete, precast prestressed concrete, timber, steel/concrete composite, or, depending on use, other materials such as plastic or rubber.

Port – In this report, the North Carolina International Terminal.

Post-Panamax – The class of ships constructed in excess of the size permitted through the Panama Canal. In general, these ships are in the 5,000-TEU to 8,000-TEU class.

Power Factor (PF)– A measurement of electrical efficiency denoted by PF or the mathematical symbol φ (Cosine of Phi or Cos. Phi). It is the ratio of productive power (kW) to total power (kVA) and is measured as a number between 0 and 1 or as a percentage. Consider the following: Imagine driving your car down the highway, you're using gasoline to power the engine (total power) and the engine is generating 200 horsepower (productive power) to move. If all the gasoline you're using is going towards moving the car, you are said to have a power factor of 1. Now in contrast, you turn your car on but let it sit in the driveway. You are still using gas (total power), but the engine is generating 0 horsepower (productive power), and you are said to have a power factor of 0. Recent studies have shown that the average power factor of a house is approximately 0.8. This means that you're using about 80 percent of the power that's given to you and therefore wasting the other 20 percent. This 20 percent is lost due to heat generated by friction inside the electrical lines.

Power Factor Correction – The means of increasing the power factor within an electrical system and therefore its efficiency.

Power Factor Correction Capacitors – Specially designed capacitors used specifically for power factor correction. The primary function of a capacitor is to store electricity using an electric field. Due to its physical nature, the capacitor has a tendency to maintain a constant voltage. When the voltage drops on an electrical system, the capacitor will release some of the electricity stored within itself to correct this drop. Power capacitors are measured in kVAR, which signifies their reactive power or their ability to react to changes in voltage.

PPP – Public-Private Partnership; also referred to as a P3.

Pro Forma Business Plan – The term "pro forma" means "as a matter of form" in Latin. It refers to a presentation of data, such as a balance statement or income statement, where certain

amounts are hypothetical. For example, a pro forma business plan might show revenues or costs which are proposed, or assumed or approximated, but which are conceptual because they have not yet been consummated.

Pro Forma Economic Model – Provides a computational assessment of the economic viability of a given project, in this case the North Carolina International Terminal enterprise, identifies any major gaps or economic barriers to project success, and identifies those elements that would most improve the economic fundamentals of the project.

Rail Access Improvement Costs – Costs associated with improvement of existing rail infrastructure that is located outside the boundaries of the planned terminal.

Reefer – A refrigerated container.

Reefer Plug – The plug used to provide power to a refrigerated container. Reefer plugs are generally grouped together to allow the temporary storage of refrigerated containers while maintaining the temperature integrity of the cargo.

Re-handling, Re-moves and Re-shuffling – Container movements from one point in the container yard to another point in the yard. Re-shuffling can be either for the convenience of the yard operator, in which case they do not generate revenue for the yard operator, or by direction of the shipping line, in which case they may generate revenue.

Revenue Projection – Identifies, evaluates, and quantifies the key revenue opportunities for a project, such as a port, as an ongoing enterprise.

Roadability – The condition of a vehicle for purposes of travel by public roads. An inspection to determine if a vehicle cargo and chassis is "roadworthy," especially after repair or servicing A roadability building is a facility which supports roadability inspections.

Scantling Draught - Depth (in ft) from the ship's waterline to its keel, also called "draft."

Slip - See definition for "Berth."

Stowed Equivalent Load – The sum of the loads produced (by the crane) on the wharf in a non-operating or "stowed" condition. In the stowed position, the ship-to-shore gantry crane boom is up, the trolley and lifting system are in the stowed position, and tiedowns, if any, are in place.

Straddle Carrier – A manually operated, movable, drivable rubber-tired gantry crane capable of carrying one FEU. In general, the use of a straddle carrier is to pick up a box, either from the ground or from a single-line stack of up to 3 or 4 containers, and move the container either to a different ground location or a different stack as a step in the processing of the container through the port facility.

Super Post-Panamax – A class of newer, larger ships created through advances in engine technology which began appearing in about 1997. These ships generally range from 8,000 TEUs to 10,000 TEUs.

Terminal – The location where cargo is handled and generally consisting all operations between the ship and the inbound and outbound gates. The area where cargo is handled between transportation modes, such as between rail or highway and ship transport.

TGS – Twenty-foot ground slot. The ground area required for a single stack of twenty-foot containers.

Tiers on Deck – The number of containers stacked on the ship deck, as measured by containers.

Transshipment – The term used to describe cargo coming into a port facility by ship and subsequently departing the same port facility by a different ship, all without leaving the port facilities.

Turning Basin – An area for turning a vessel around to change the direction it is facing. This activity is generally accomplished either before docking the vessel or prior to departure. Often, a terminal operator and/or the vessel's pilot will have a preference for berthing vessels either "starboard side-to" or "port-side-to," which will define when, in the course of a vessel call, the vessel is turned.

Twenty–Foot Equivalent Unit (TEU) – The expression most commonly used in the container shipping business as a measurement or quantity of containers. The TEU refers to containers measuring 20 feet (6.1 meters) in length and which are generally 8 feet wide and 8.5 feet in height. Two TEUs are equal to one FEU.

Twenty-Foot Ground Slot – The area representing the footprint of one TEU.

Unconstrained Economic Forecast – An economic forecast which assumes an "normal" economic environment. A normal economic environment would not include the effect of catastrophic events such as war, extreme effects of major weather events (draughts, famine), severe global recession, or similar occurrences.

Ultra Large Container Ship (ULCS) – The newest class of ships which began design in approximately 2001 and began construction in approximately 2006 and which are thought to be in the 12,000-TEU to 15,000-TEU range. These ships (or a sub-class of these ships) may also be called NPX Class, which would refer to ships capable of transiting the anticipated Panama Canal expansion. The exact size of the NPX ships is unknown at this time.

Wave Period – The time, generally expressed in seconds, it takes for a complete wave to pass a fixed point. Generally, the wave period measurement would be taken from the crest (highest point) of the first passing wave to the crest of the second passing wave.

Wharf – The wharf is the structure to which the ship is attached when at berth. It is designed specifically to accept the load created by a berthing vessel. When the wharf is aligned with the shore and connected to the shore along its full length, it is called a marginal wharf or perimeter wharf. A wharf can have more than one berth, allowing it to accommodate more than one ship at a time.

Wind Loading – The force of the wind on an object as the result of wind-induced pressure or suction. Wind loading is dependent upon the interrelationship of: wind velocity; air mass density; structural geometry including dimensions, stiffness, orientation, and location; and the surrounding ground surface conditions.